

## **In-Sight<sup>®</sup> 3800 Series** **Reference Manual**



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# Precautions


To reduce the risk of injury or equipment damage, observe the following precautions when you install the Cognex product:

- The safety of any system incorporating this product is the responsibility of the assembler of the system.
- Do not install Cognex products where they are exposed to environmental hazards such as excessive heat, dust, moisture, humidity, impact, vibration, corrosive substances, flammable substances, or static electricity.
- Route cables and wires away from high-current wiring or high-voltage power sources to reduce the risk of damage or malfunction from the following causes: over-voltage, line noise, electrostatic discharge (ESD), power surges, or other irregularities in the power supply.
- Do not expose the image sensor to laser light. Image sensors can be damaged by direct, or reflected, laser light. If your application requires laser light that might strike the image sensor, use a lens filter at the corresponding laser wavelength. For suggestions, contact your local integrator or application engineer.
- This product does not contain user-serviceable parts. Do not make electrical or mechanical modifications to product components. Unauthorized modifications can void your warranty.
- Changes or modifications not expressly approved by the party responsible for regulatory compliance could void the user's authority to operate the equipment.
- Include service loops with cable connections.
- Ensure that the cable bend radius begins at least six inches from the connector. Cable shielding can be degraded or cables can be damaged or wear out faster if a service loop or bend radius is tighter than 10X the cable diameter.
- This device should be used in accordance with the instructions in this manual.
- All specifications are for reference purposes only and can change without notice.

# Symbols


The following symbols indicate safety precautions and supplemental information:

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 **WARNING:** This symbol indicates a hazard that could cause death, serious personal injury or electrical shock.


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 **CAUTION:** This symbol indicates a hazard that could result in property damage.


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 **Note:** This symbol indicates additional information about a subject.

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 **Tip:** This symbol indicates suggestions and shortcuts that might not otherwise be apparent.

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# Table of Contents

<b>Legal Notices</b> .....	<b>2</b>
<b>Precautions</b> .....	<b>3</b>
<b>Symbols</b> .....	<b>4</b>
<b>Table of Contents</b> .....	<b>5</b>
<b>Getting Started</b> .....	<b>7</b>
About the In-Sight 3800 Series .....	7
Accessories .....	8
Lenses .....	8
Lens Covers .....	10
Mounting Brackets .....	10
Cables .....	11
Integrated Lights .....	11
<b>Setting Up Your In-Sight Vision System</b> .....	<b>12</b>
Vision System Layout .....	12
Dimensions .....	14
In-Sight 3800 with 45 mm Lens Cover .....	14
In-Sight 3800 with 60 mm Lens Cover .....	14
In-Sight 3800 with 75 mm Lens Cover .....	15
In-Sight 3800 Multi-Torch with Standard Front Cover .....	15
In-Sight 3800 Multi-Torch with Dome Attachment .....	16
In-Sight 3800 - Smart Camera Only .....	16
Field of View and Distance .....	17
In-Sight 3800 FoV values with 1.6 MP Sensor (IS3801) .....	17
16 mm Focal Length: .....	17
24 mm Focal Length: .....	18
In-Sight 3800 FoV values with 3 MP Sensor (IS3803) .....	19
16 mm Focal Length: .....	19
24 mm Focal Length: .....	20
In-Sight 3800 FoV values with 5 MP Sensor (IS3805) .....	21
16 mm Focal Length: .....	21
24 mm Focal Length: .....	22
In-Sight 3800 FoV values with 8 MP Sensor (IS3808) .....	23
16 mm Focal Length: .....	23
25 mm Focal Length: .....	24
35 mm Focal Length: .....	25
In-Sight 3800 FoV values with 12 MP Sensor (IS3812) .....	26
16 mm Focal Length: .....	26
25 mm Focal Length: .....	27
35 mm Focal Length: .....	28
In-Sight 3800 FoV values with 16 MP Sensor (IS3816) .....	29

16 mm Focal Length: .....	29
25 mm Focal Length: .....	30
35 mm Focal Length: .....	31
Mounting the Vision System .....	32
Mounting Bracket (BKT-INS-01) .....	32
Converter Mounting Bracket (ISB-7000-7K) .....	33
Converter Mounting Bracket (ISB-7000-5K) .....	33
Connection Options .....	34
Connecting the Ethernet Cable .....	34
Connecting the Power and I/O Breakout Cable .....	34
Installing and Changing Lenses .....	34
Installing the Bandpass Filter .....	34
Installing Lenses with Multi Torch .....	36
Attaching Lens Cover .....	40
<b>Using Your In-Sight Vision System .....</b>	<b>42</b>
Installing In-Sight Vision Suite .....	42
Trigger Types .....	42
External Triggers .....	42
Industrial Protocols .....	42
<b>Specifications .....</b>	<b>43</b>
In-Sight 3800 Series Vision System .....	43
In-Sight 3800 Series Vision System Image Sensor .....	44
LED Wavelengths .....	45
Acquisition Trigger Input .....	46
High-Speed Outputs .....	47
Ethernet Cable .....	48
External Light Connector .....	49
Breakout Cable .....	49
<b>Cleaning and Maintenance .....</b>	<b>51</b>
Clean the Housing .....	51
Clean the Vision System Image Sensor Window .....	51
Clean the Vision System Lens Cover .....	51
<b>Regulations and Conformity .....</b>	<b>52</b>
中国大陆RoHS (Information for China RoHS Compliance) .....	53
For European Community Users .....	53

# Getting Started

This section provides general information about the In-Sight 3800 series vision system and the accessories and systems.

## About the In-Sight 3800 Series

The In-Sight 3800 series is an advanced vision system that provides high speed, high resolution, and high flexibility in a powerful yet easy-to-use solution for inspection automation.










Embedded with a full set of robust rule-based tools and innovative edge learning technology, the In-Sight 3800 solves a wide range of manufacturing applications, from defect detection and assembly verification to character reading and more. It also enables you to:

- Run more inspections in less time.
- Improve the accuracy of the results.
- Scale your solution.
- Flexible Industry 4.0 connectivity options




## Accessories

You can purchase the following components separately. For a list of options and accessories, contact your local Cognex sales representative.









### Lenses

Accessory	Product Number	Illustration
16 mm High Speed Liquid Lens - Visible and Near-IR Light	CLN-C16F8FS-HSLL	
24 mm High Speed Liquid Lens - Visible and Near-IR Light	CLN-C24F6FS-HSLL	
16 mm Manual Focus lens for Multi Torch - Visible and Near IR Light	CLN-C16F8FS	
24 mm Manual Focus lens for Multi Torch - Visible and Near-IR Light	CLN-C24F6FS	
8 mm Moritex HR series lens	LMC-ML-M0818HR	
12 mm Moritex HR series lens	LMC-ML-M1218HR	
16 mm Moritex HR series lens	LMC-ML-M1618HR	
25 mm Moritex HR series lens	LMC-ML-M2518HR	
35 mm Moritex HR series lens	LMC-ML-M3520HR	
50 mm Moritex HR series lens	LMC-ML-M5025HR	
6 mm Moritex UR series lens	LMC-ML-M0625UR	
8 mm Moritex UR series lens	LMC-ML-M0822UR	
12 mm Moritex UR series lens	LMC-ML-M1218UR	
16 mm Moritex UR series lens	LMC-ML-M1616UR	
25 mm Moritex UR series lens	LMC-ML-M2516UR	
35 mm Moritex UR series lens	LMC-ML-M3520UR	
50 mm Moritex UR series lens	LMC-ML-M5025UR	
25 mm HSLL - high resolution	CLN-C25F65-HSLL-HR	
35 mm HSLL - high resolution	CLN-C35F06-HSLL-HR	
16 mm HSLL - high resolution	CLN-C16F65-HSLL-HR	






Accessory	Product Number	Illustration
6 mm Moritex SR series lens	LMC-ML-U0618SR	
12 mm Moritex SR series lens	LMC-ML-U1217SR	
16 mm Moritex SR series lens	LMC-ML-U1615SR	
25 mm Moritex SR series lens	LMC-ML-U2515SR	
35 mm Moritex SR series lens	LMC-ML-U3518SR	
50 mm Moritex SR series lens	LMC-ML-U5022SR	
Blue bandpass filter for Multi Torch	380-TORCH-BP470	
Red bandpass filter for Multi Torch	380-TORCH-BP635	

## Lens Covers







Accessory	Product Number	Illustration
45 mm Plastic Lens Cover	COV-380-CMNT-45	
60 mm Plastic Lens Cover	COV-380-CMNT-60	
75 mm Plastic Lens Cover	COV-380-CMNT-75	
30 mm Lens Cover Extender	COV-7000-CMNT-LGX	
Multi Torch front cover - Diffused	380-TORCH-COVDIF	
Multi Torch front cover - Cross-Polarized	380-TORCH-COVPOL	
Multi Torch front cover - Clear	380-TORCH-COVCLR	
Dome Attachment for 380 platform Multi Torch and DataMan HPIT	380-TORCH-DOME	

## Mounting Brackets



Accessory	Product Number	Illustration
Mounting bracket with M3, M4 and 1/4 - 20 mounting holes	BKT-INS-01	
Converter mounting bracket with M3 socket head screws/wrench	ISB-7000-7K	
Converter mounting bracket with Phillips flat head M3 screws and M4 screws	ISB-7000-5K	

## Cables

**Note:** Cables are sold separately.

Accessory	Product Number	Illustration
External Light Cable, Yellow	IVSL-5PM12-J300 IVSL-5PM12-J500 IVSL-5PM12-J1000 IVSL-5PM12-J2000	
<b>Note:</b> This cable supports intensity control.		
External Light Cable, Black	IVSL-M12-NSB-300 IVSL-M12-NSB-1000 IVSL-M12-NSB-2000	
<b>Note:</b> This cable supports intensity control and is used with standard SVL lights.		
External Light Cable, Grey	CCB-M12LTF-xx (xx specifies length: 0.5m, 1m, 2m, 5m)	
<b>Note:</b> This cable does not support intensity control.		
Black M12 to M12 cable with a small in-line capacitor (2 m)	ICQ-CB-0.5-IFL-M12	
Ethernet Cable, X-coded M12-8 to RJ-45	CCB-84901-2001-xx (straight, xx specifies length: 2m, 5m, 10m, 15m, 30m)	
Ethernet Cable, X-coded M12-8 to RJ-45	CCB-84901-2RBT-xx (straight, xx specifies length: 2m, 5m, 10m)	
Breakout Cable, M12-12 to Flying Lead	CCB-PWRIO- xx (straight, xx specifies length: 5m, 10m, 15m)	

## Integrated Lights

Accessory	Product Number	Illustration
Multi Torch Accessory Kit for autofocus lenses (RGBW-IR Light w/ ToF and Laser Aimer) Includes: Multi Torch Illumination module, mount for illumination module (High Speed Liquid Lenses only), Diffused cover, Illumination PCB, 2 mm hex tool	380-TORCH-MULTI-AF	
Multi Torch Accessory Kit for manual focus lenses (RGBW-IR w/ ToF and Laser Aimer) Includes: Multi Torch Illumination module, mount for illumination module (manual focus lenses only), Diffused cover, Illumination PCB, 2 mm hex tool	380-TORCH-MULTI-MF	

# Setting Up Your In-Sight Vision System

Read this section to learn how the vision system connects to its standard components and accessories.

**Note:**

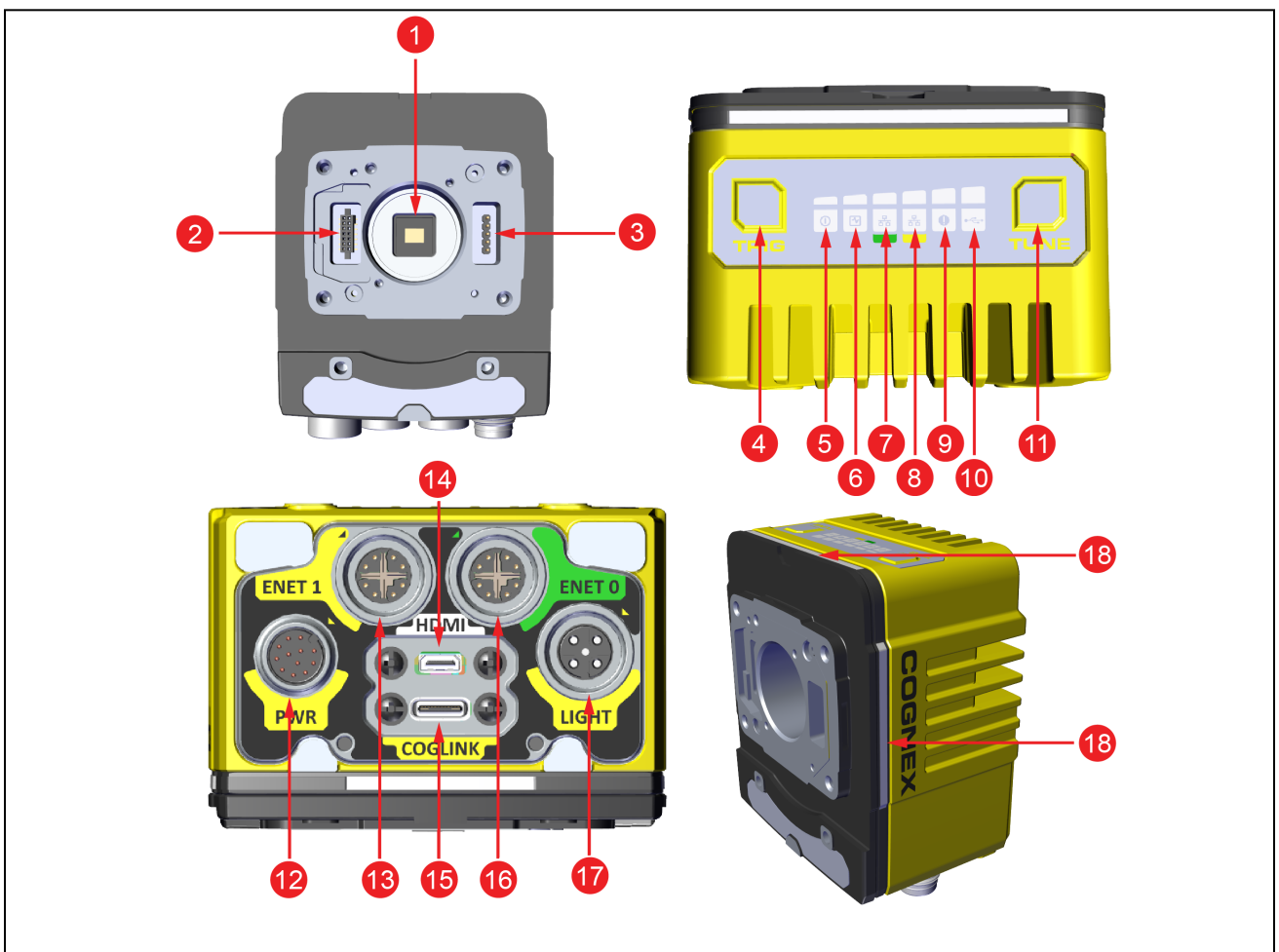


- Cables are sold separately.
- If a standard component is missing or damaged, immediately contact your Cognex Authorized Service Provider (ASP) or Cognex Technical Support.

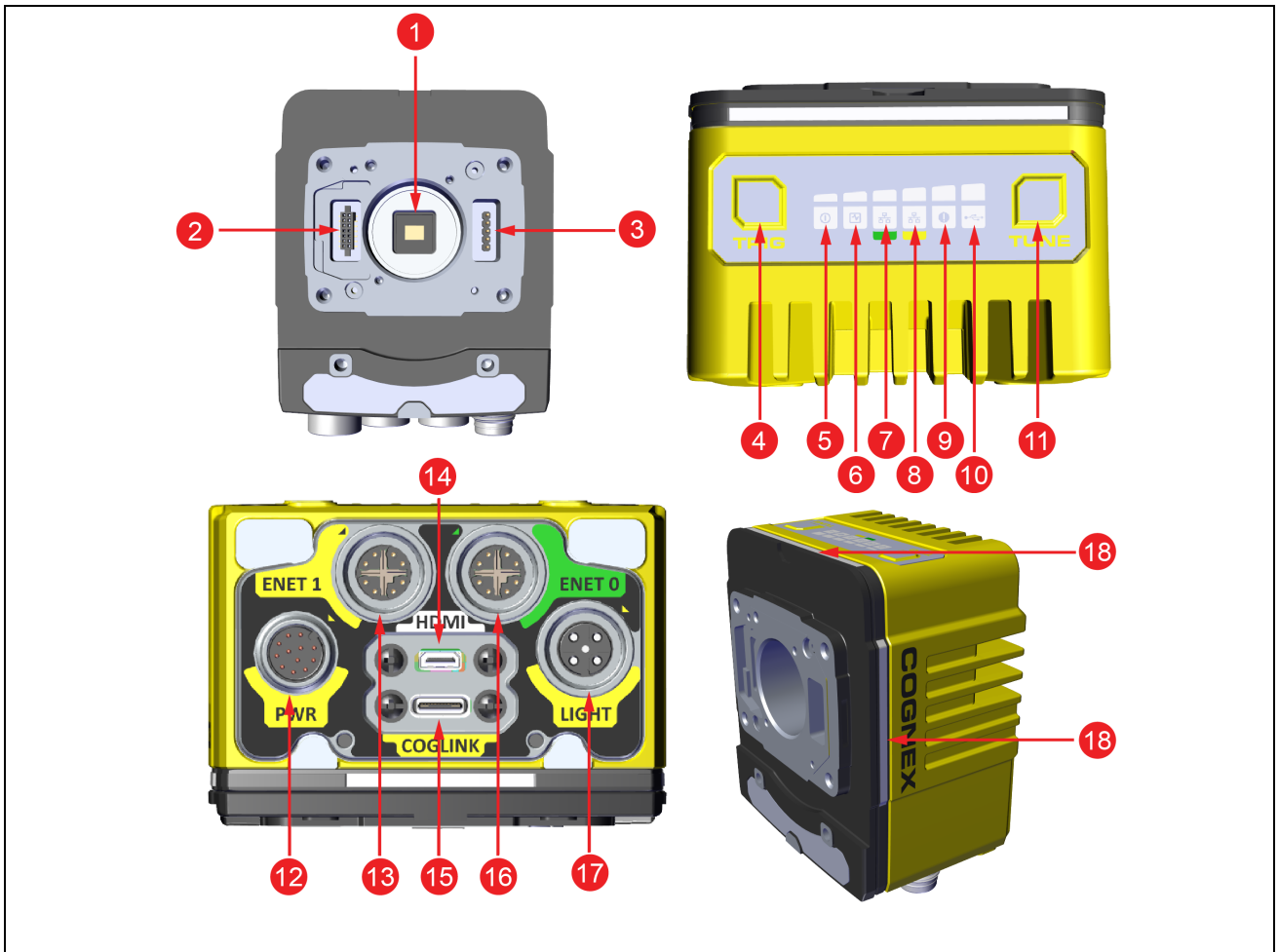


**CAUTION:** All cable connectors are keyed to fit the connectors on the vision system. Do not force the connections or damage may occur.

## Vision System Layout



Number	Description
1	Imager/C-mount flange
2	Integrated Illumination connector
3	Lens connector
4	Trigger button



5	Power LED indicator
6	Train status LED indicator
7	Ethernet 0 status LED
8	Ethernet 1 status LED
9	Error LED indicator
10	Coglink/USB-C status LED
11	Tune button
12	Power I/O Breakout cable connector
13	Ethernet connector 0
14	Micro-HDMI connector
15	Coglink/USB-C connector
16	Ethernet connector 1
17	Light connector
18	Indicator lights

## Dimensions

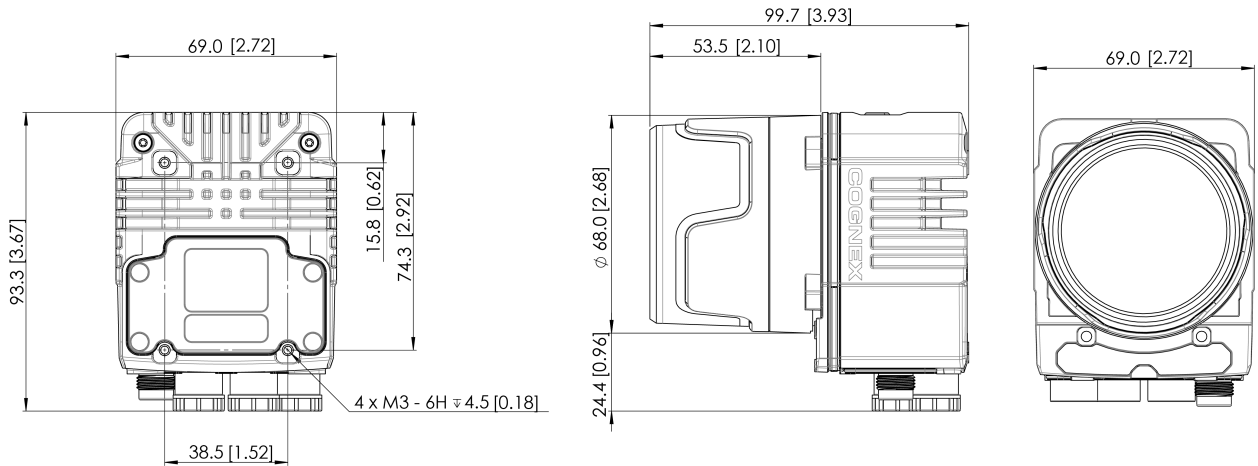
The following sections list dimensions of the vision system.

**Note:**

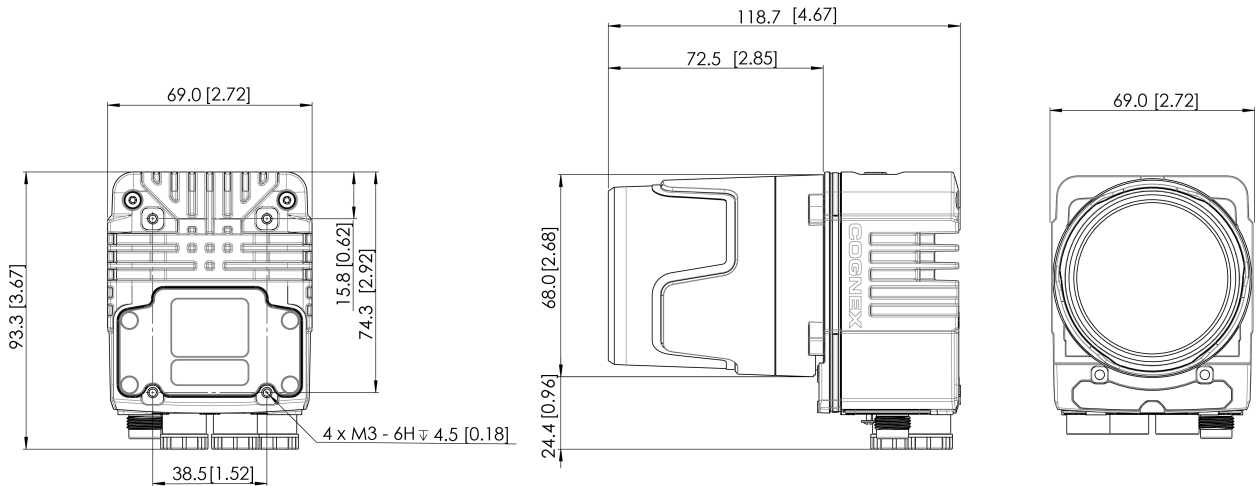


- Dimensions are in millimeters and are for reference purposes only.
- All specifications are for reference purposes only and can change without notice.

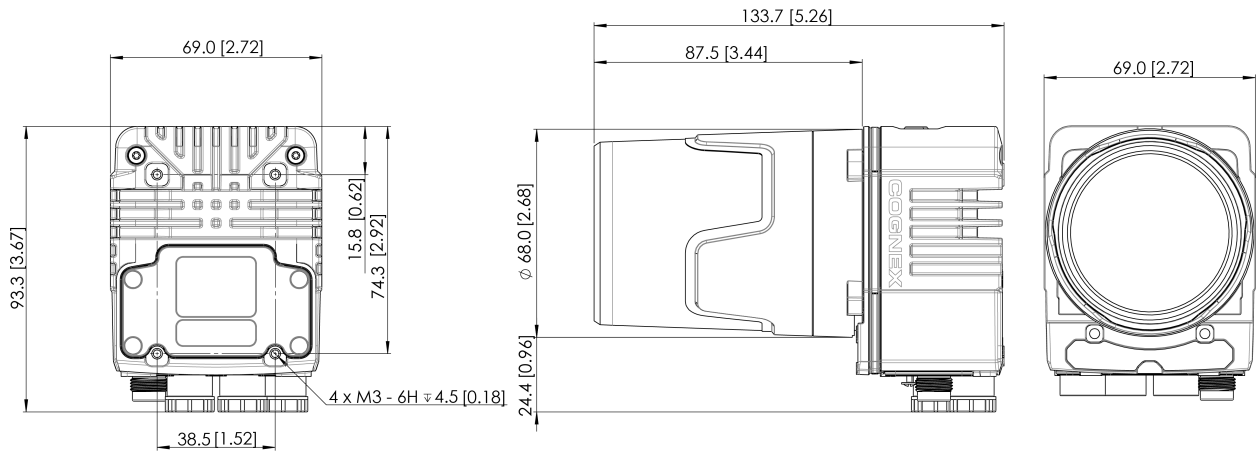
### In-Sight 3800 with 45 mm Lens Cover



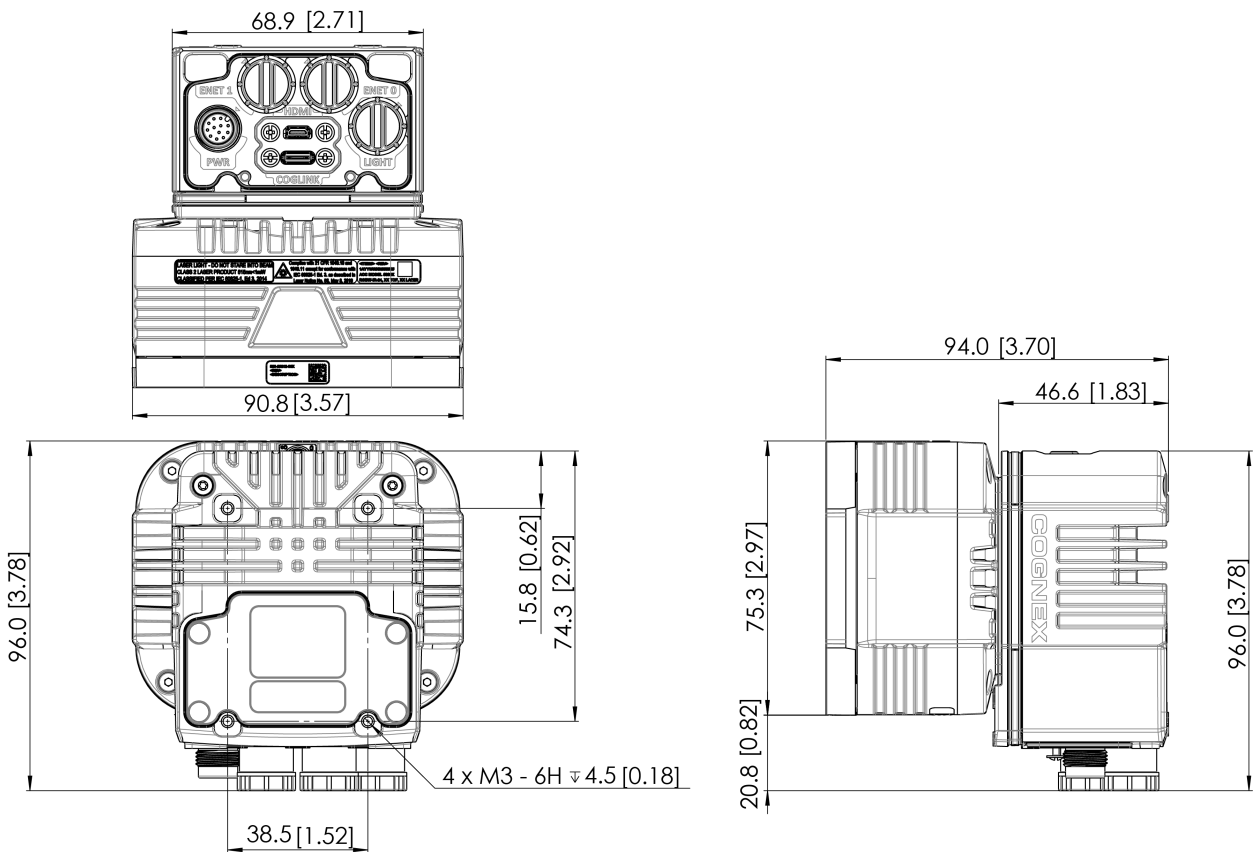
### In-Sight 3800 with 60 mm Lens Cover



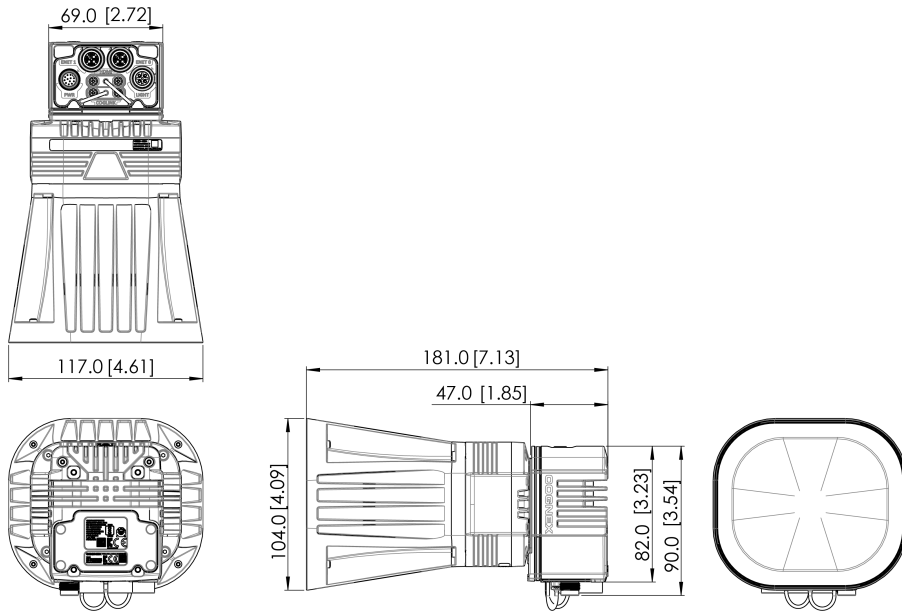
## In-Sight 3800 with 75 mm Lens Cover



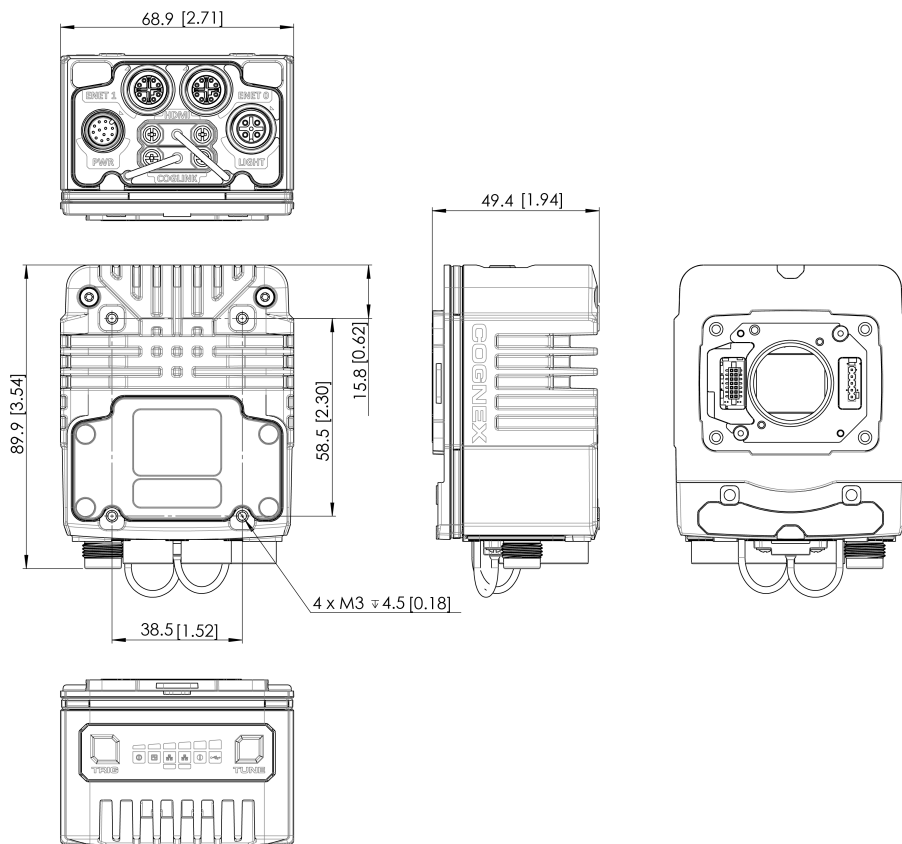
## In-Sight 3800 Multi-Torch with Standard Front Cover



## In-Sight 3800 Multi-Torch with Dome Attachment



## In-Sight 3800 - Smart Camera Only



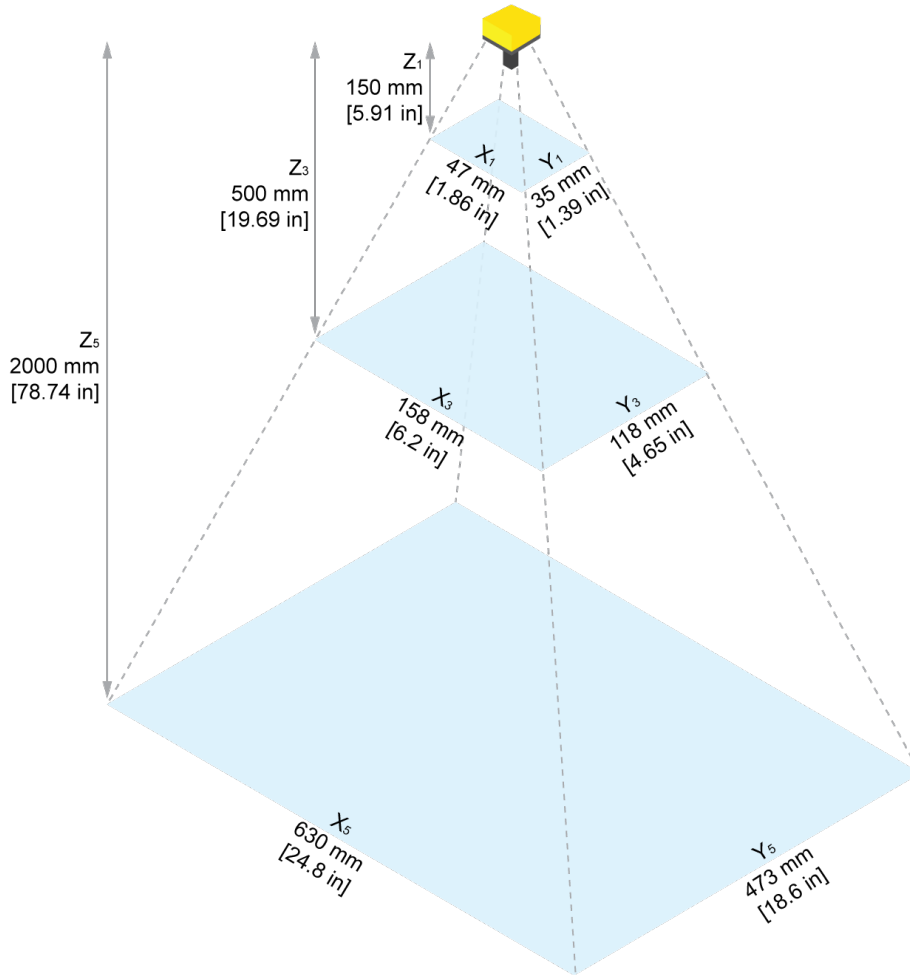


## Field of View and Distance

This section provides the Field of View (FoV) values for the various In-Sight 3800 image sensors.

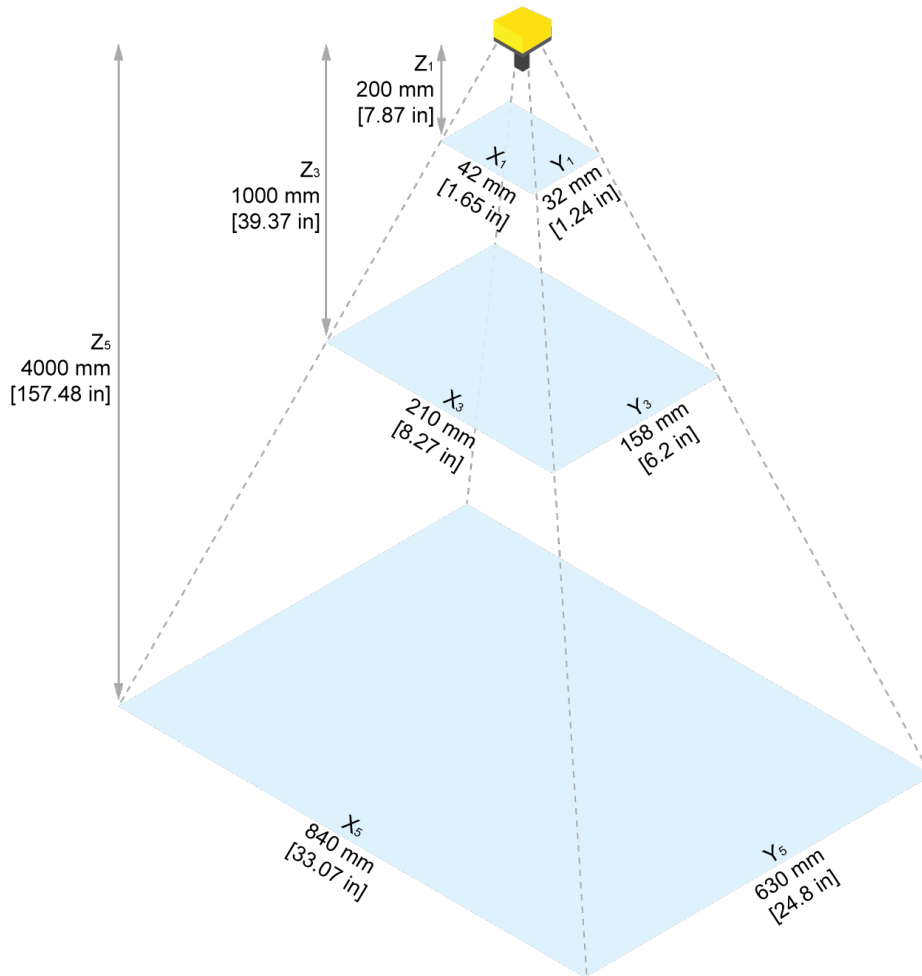
### In-Sight 3800 FoV values with 1.6 MP Sensor (IS3801)

16 mm Focal Length:



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
150 mm [5.91 in]	47 mm [1.86 in]	35 mm [1.39 in]	59 mm [2.33 in]
200 mm [7.87 in]	63 mm [2.48 in]	47 mm [1.86 in]	79 mm [3.1 in]
500 mm [19.69 in]	158 mm [6.2 in]	118 mm [4.65 in]	197 mm [7.75 in]
1000 mm [39.37 in]	315 mm [12.4 in]	236 mm [9.3 in]	394 mm [15.5 in]
2000 mm [78.74 in]	630 mm [24.8 in]	473 mm [18.6 in]	788 mm [31 in]

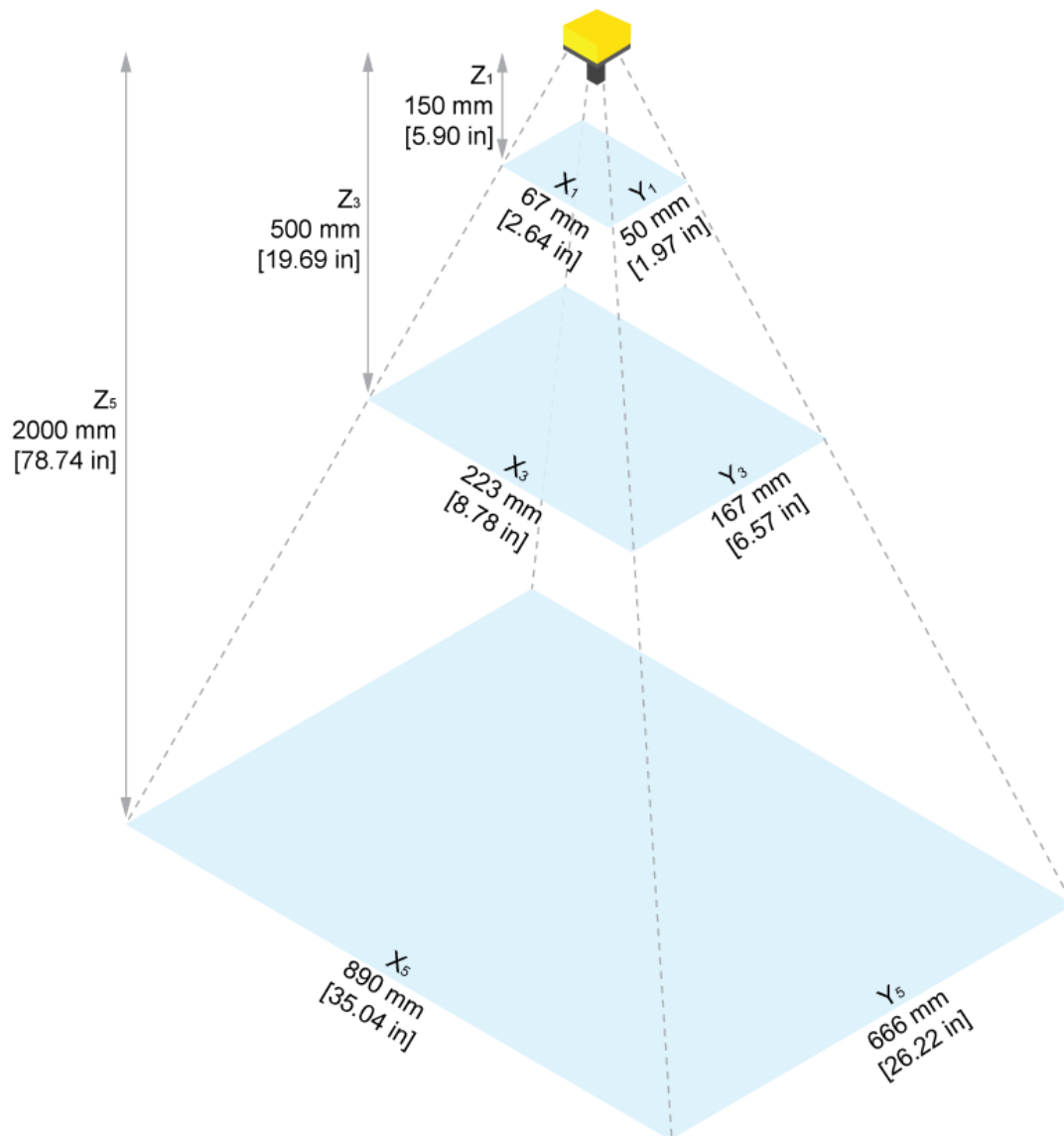
24 mm Focal Length:



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
200 mm [7.87 in]	42 mm [1.65 in]	32 mm [1.24 in]	53 mm [2.07 in]
500 mm [19.69 in]	105 mm [4.13 in]	79 mm [3.1 in]	131 mm [5.17 in]
1000 mm [39.37 in]	210 mm [8.27 in]	158 mm [6.2 in]	263 mm [10.33 in]
2000 mm [78.74 in]	420 mm [16.54 in]	315 mm [12.4 in]	525 mm [20.67 in]
4000 mm [157.48 in]	840 mm [33.07 in]	630 mm [24.8 in]	1050 mm [41.34 in]

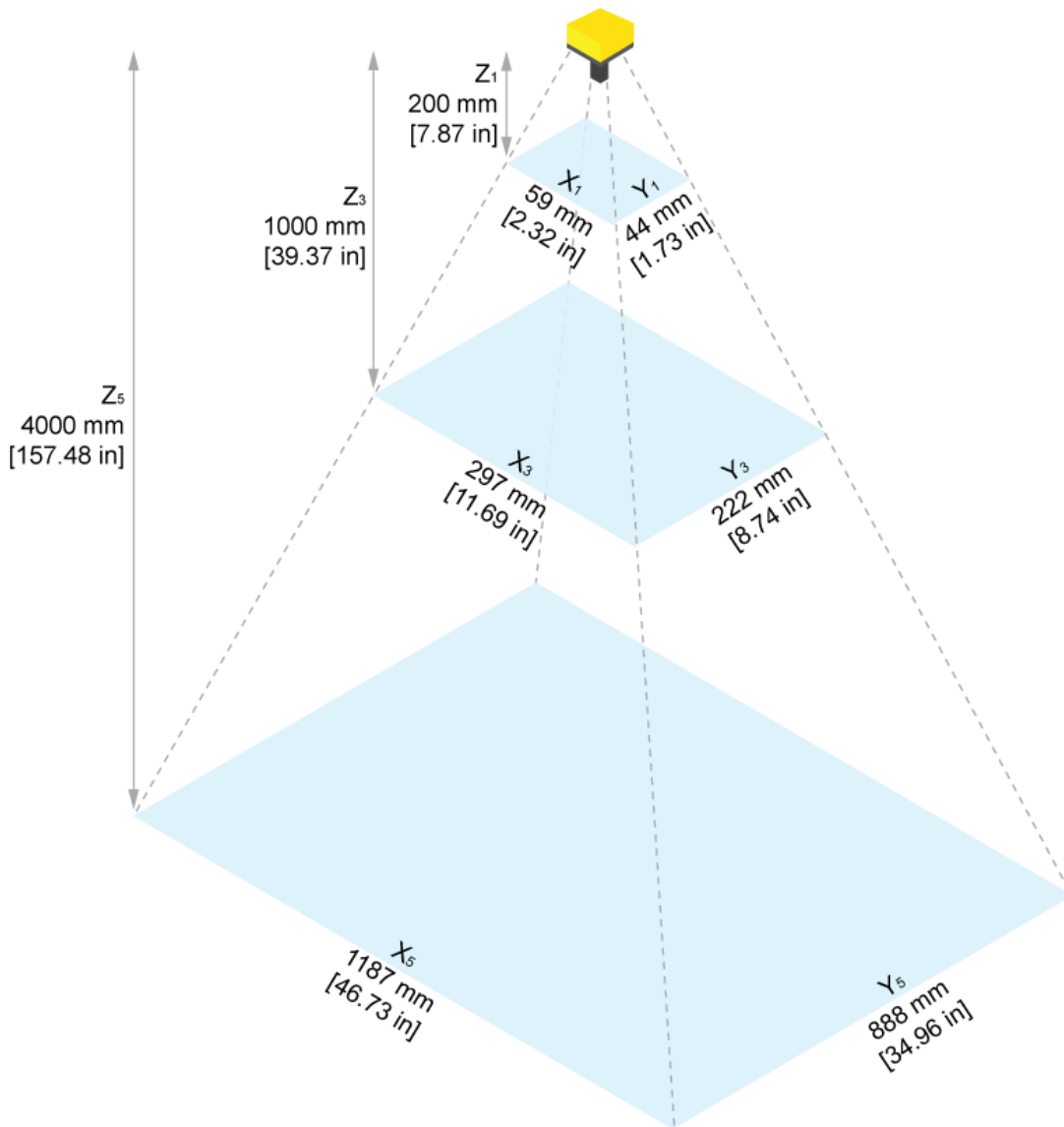
## In-Sight 3800 FoV values with 3 MP Sensor (IS3803)

16 mm Focal Length:



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
150 mm [5.90 in]	67 mm [2.64 in]	50 mm [1.97 in]	83 mm [3.27 in]
200 mm [7.87 in]	89 mm [3.50 in]	67 mm [2.64 in]	111 mm [4.37 in]
500 mm [19.69 in]	223 mm [8.78 in]	167 mm [6.57 in]	278 mm [10.94 in]
1000 mm [39.37 in]	445 mm [17.52 in]	333 mm [13.11 in]	579 mm [22.80 in]
2000 mm [78.74 in]	890 mm [35.04 in]	666 mm [26.22 in]	1112 mm [43.78 in]

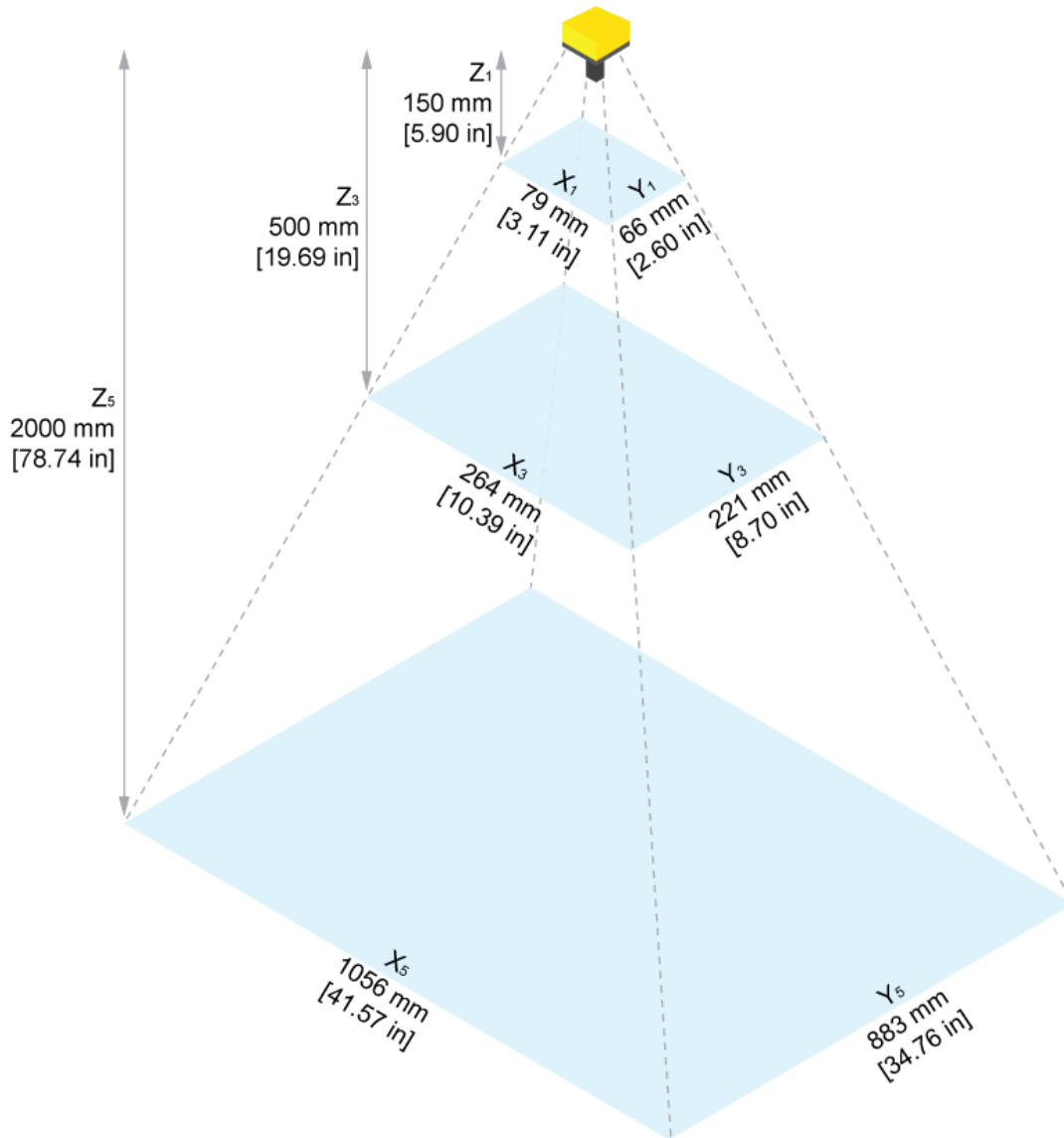
24 mm Focal Length:



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
200 mm [7.87 in]	59 mm [2.32 in]	44 mm [1.73 in]	74 mm [2.91 in]
500 mm [19.69 in]	148 mm [5.83 in]	111 mm [4.37 in]	185 mm [7.28 in]
1000 mm [39.37 in]	297 mm [11.69 in]	222 mm [8.74 in]	371 mm [14.60 in]
2000 mm [78.74 in]	593 mm [23.35 in]	444 mm [17.48 in]	741 mm [29.17 in]
4000 mm [157.48 in]	1187 mm [46.73 in]	888 mm [34.96 in]	1482 mm [58.35 in]

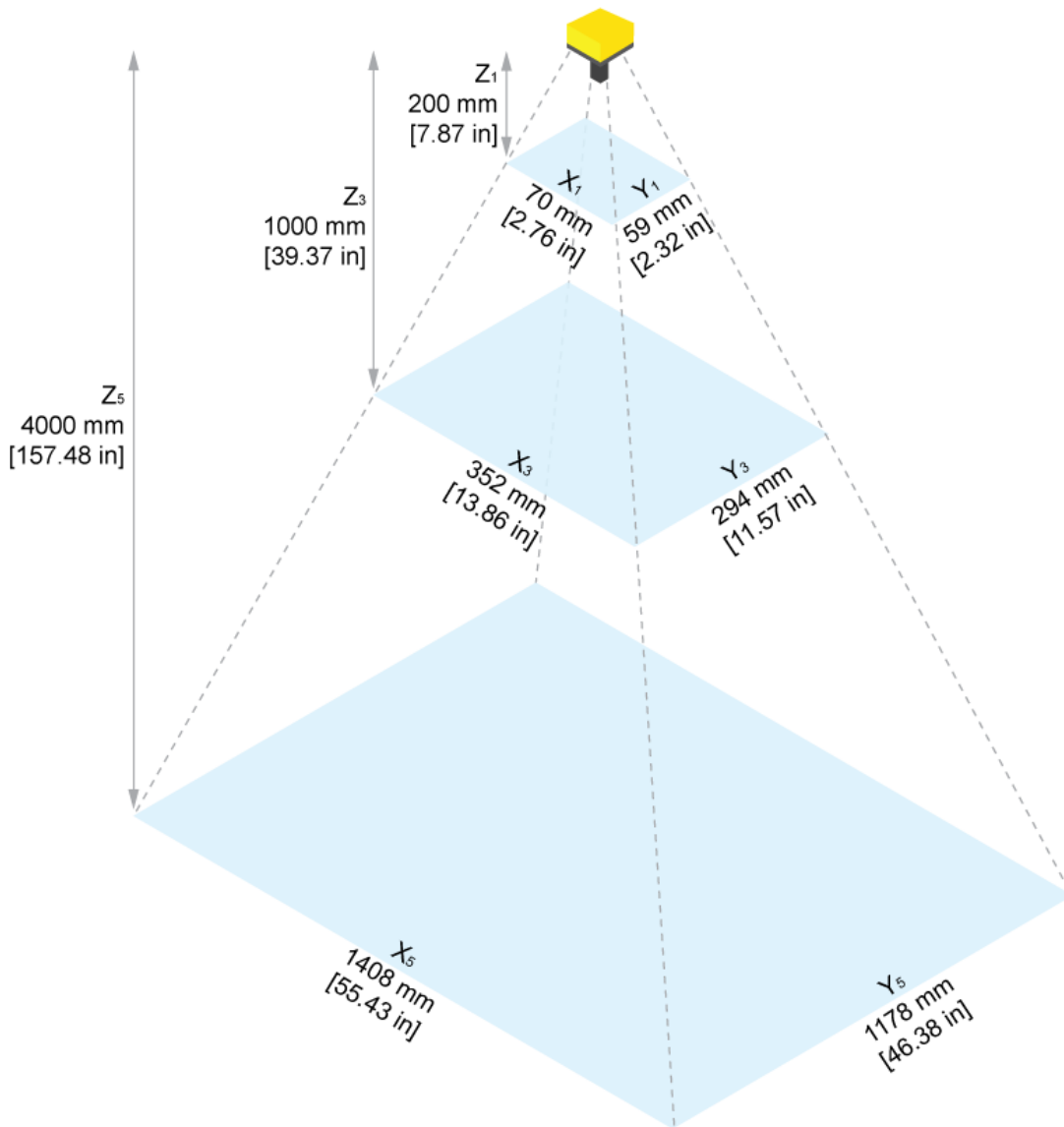
## In-Sight 3800 FoV values with 5 MP Sensor (IS3805)

16 mm Focal Length:



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
150 mm [5.90 in]	79 mm [3.11 in]	66 mm [2.60 in]	103 mm [4.06 in]
200 mm [7.87 in]	106 mm [4.17 in]	88 mm [3.46 in]	138 mm [5.43 in]
500 mm [19.69 in]	264 mm [10.39 in]	221 mm [8.70 in]	344 mm [13.54 in]
1000 mm [39.37 in]	528 mm [20.79 in]	442 mm [17.40 in]	688 mm [27.09 in]
2000 mm [78.74 in]	1056 mm [41.57 in]	883 mm [34.76 in]	1376 mm [54.17 in]

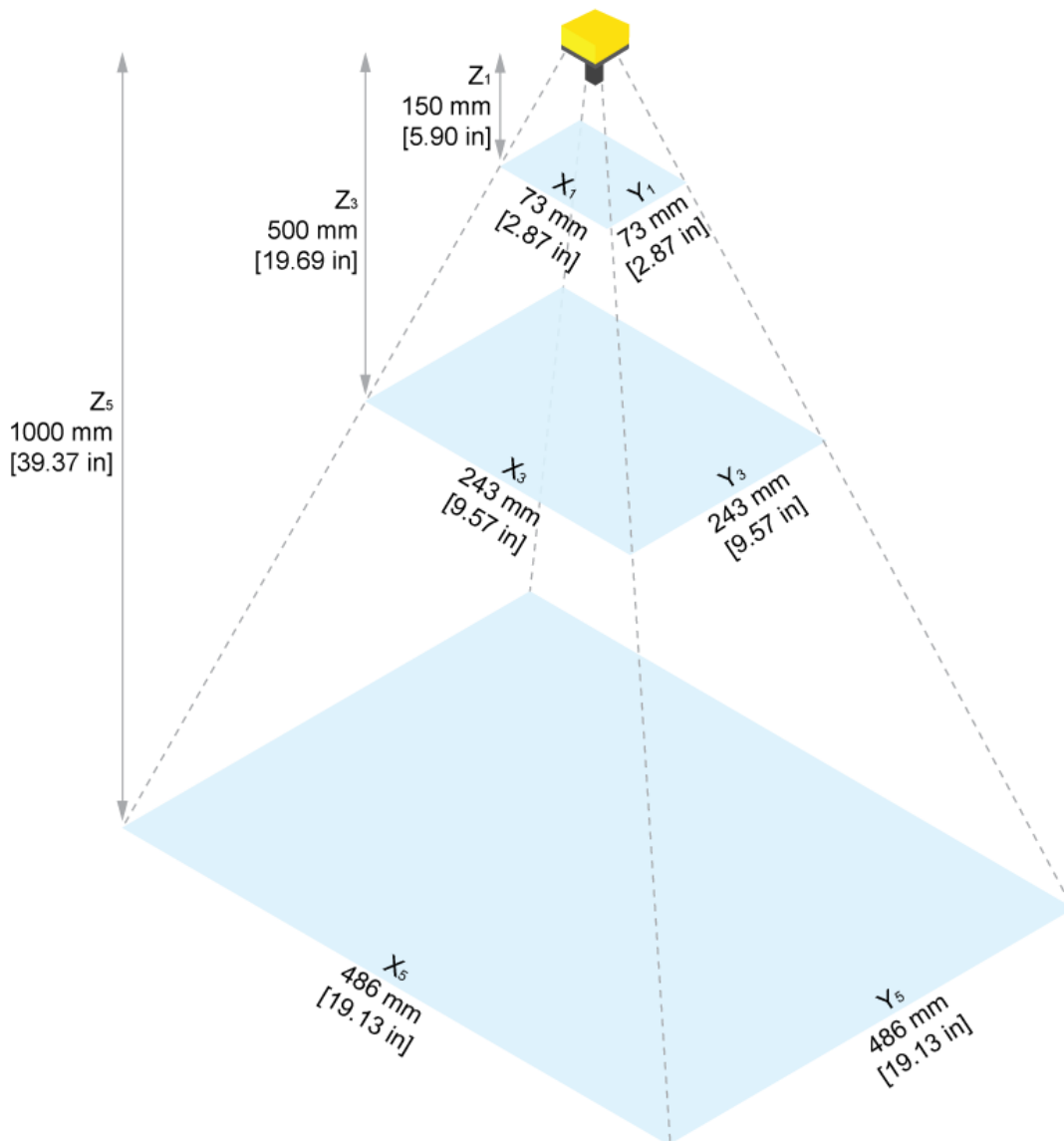
**24 mm Focal Length:**



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
200 mm [7.87 in]	70 mm [2.76 in]	59 mm [2.32 in]	92 mm [3.62 in]
500 mm [19.69 in]	176 mm [6.93 in]	147 mm [5.79 in]	229 mm [9.02 in]
1000 mm [39.37 in]	352 mm [13.86 in]	294 mm [11.57 in]	459 mm [18.07 in]
2000 mm [78.74 in]	704 mm [27.72 in]	589 mm [23.19 in]	918 mm [36.14 in]
4000 mm [157.48 in]	1408 mm [55.43 in]	1178 mm [46.38 in]	1835 mm [72.24 in]

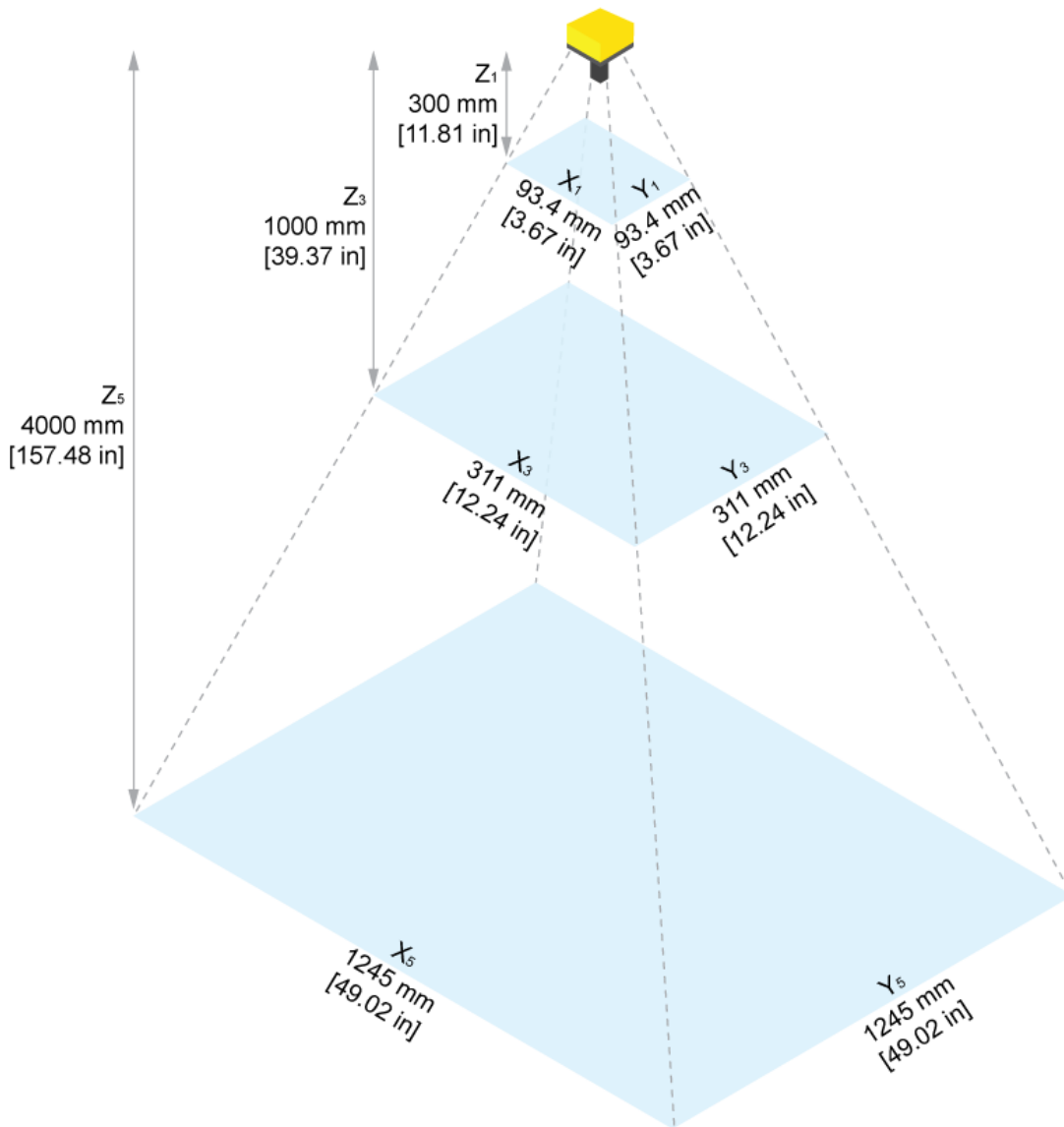
## In-Sight 3800 FoV values with 8 MP Sensor (IS3808)

16 mm Focal Length:



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
150 mm [5.90 in]	73 mm [2.87 in]	73 mm [2.87 in]	103 mm [4.06 in]
250 mm [9.84 in]	122 mm [4.80 in]	122 mm [4.80 in]	172 mm [6.77 in]
500 mm [19.69 in]	243 mm [9.57 in]	243 mm [9.57 in]	344 mm [13.54 in]
750 mm [29.53 in]	365 mm [14.37 in]	365 mm [14.37 in]	516 mm [20.31 in]
1000 mm [78.74 in]	486 mm [19.13 in]	486 mm [19.13 in]	687 mm [27.05 in]

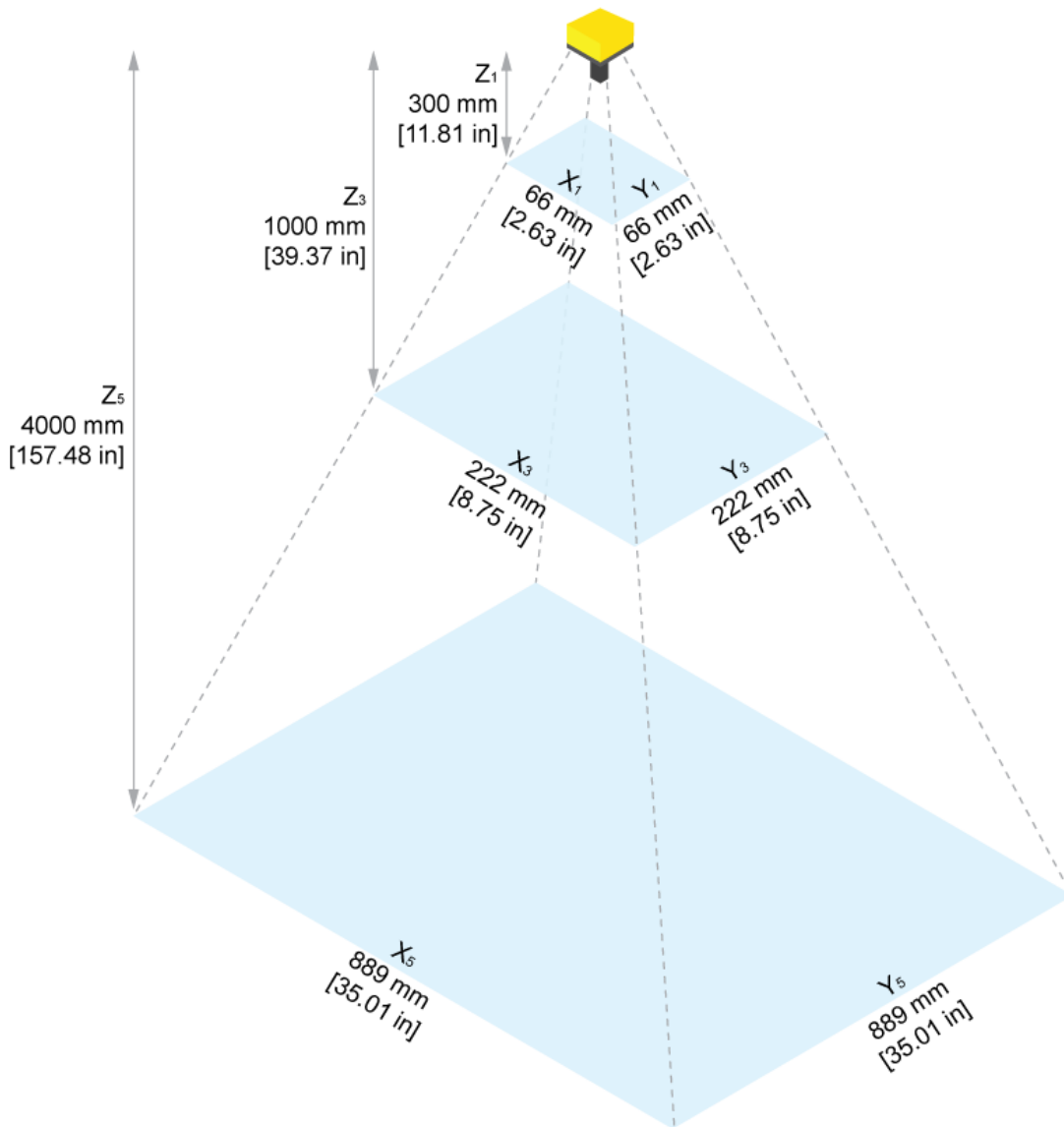
**25 mm Focal Length:**



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
300 mm [11.81 in]	93 mm [3.66 in]	93 mm [3.66 in]	132 mm [5.20 in]
500 mm [19.69 in]	155 mm [6.10 in]	155 mm [6.10 in]	220 mm [8.66 in]
1000 mm [39.37 in]	311 mm [12.24 in]	311 mm [12.24 in]	440 mm [17.32 in]
2000 mm [78.74 in]	620 mm [24.40 in]	620 mm [24.40 in]	880 mm [34.65 in]
4000 mm [157.48 in]	1240 mm [48.80 in]	1240 mm [48.80 in]	1760 mm [69.29 in]



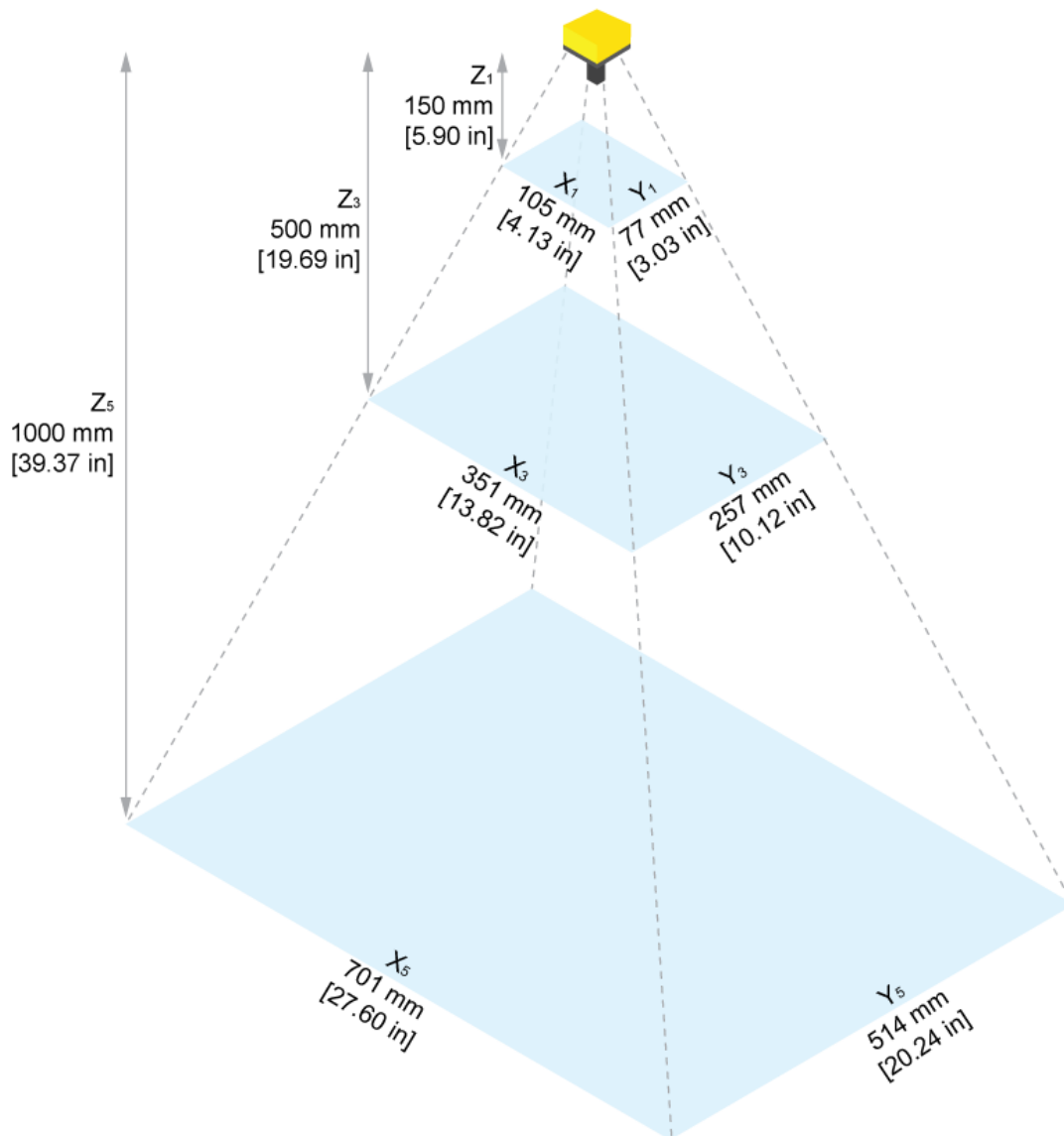
**35 mm Focal Length:**



Working Distance	Horizontal Values in mm	Vertical Values in mm	Diagonal Values in mm
300 mm [11.81 in]	66.7 mm [2.63 in]	66.7 mm [2.63 in]	94.3 mm [3.72 in]
500 mm [19.69 in]	111 mm [4.37 in]	111 mm [4.37 in]	157 mm [6.18 in]
1000 mm [39.37 in]	222 mm [8.74 in]	222 mm [8.74 in]	315 mm [12.40 in]
2000 mm [78.74 in]	445 mm [17.52 in]	445 mm [17.52 in]	629 mm [24.76 in]
4000 mm [157.48 in]	889 mm [35.0 in]	889 mm [35.0 in]	1258 mm [49.53 in]

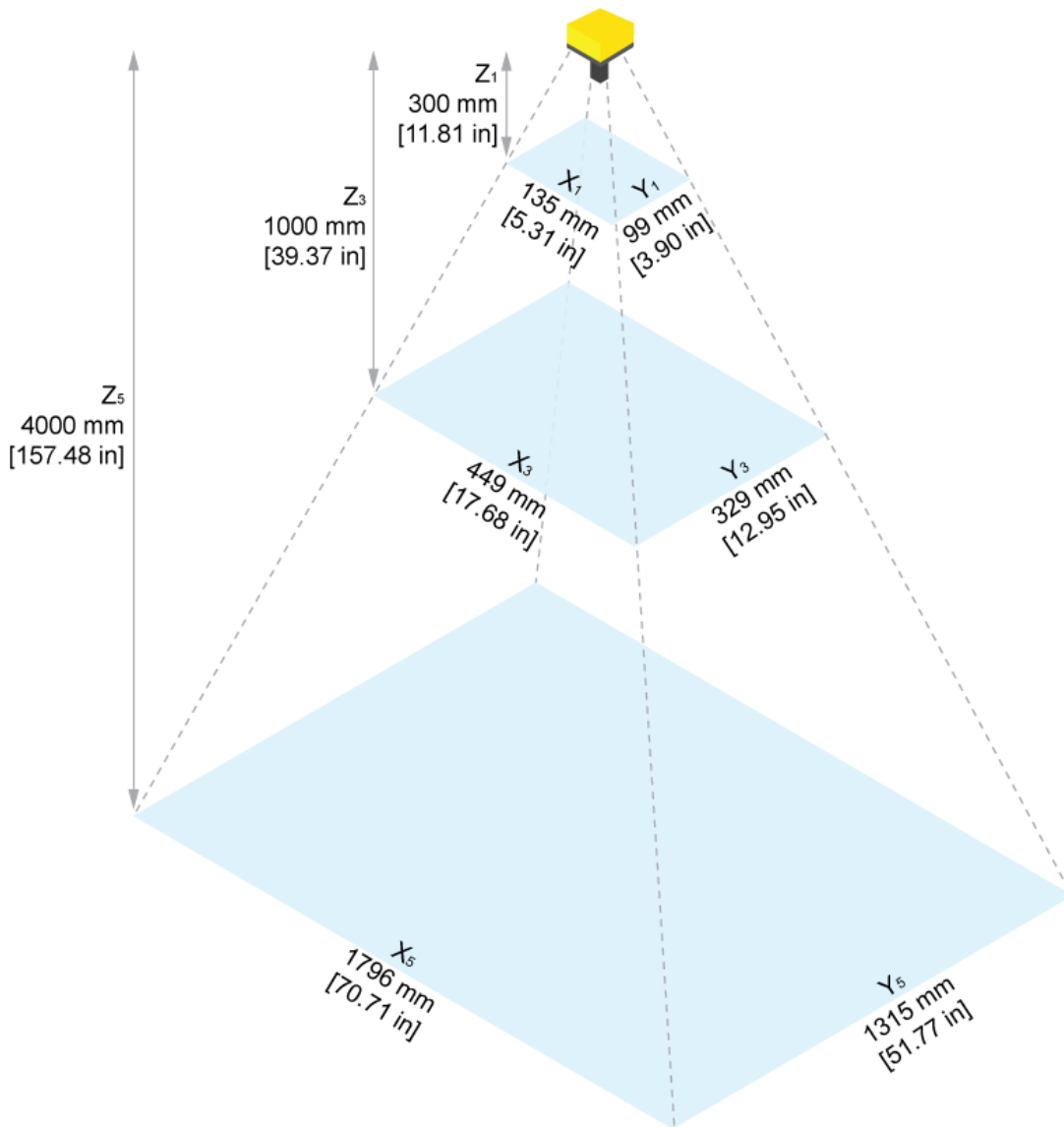
## In-Sight 3800 FoV values with 12 MP Sensor (IS3812)

16 mm Focal Length:



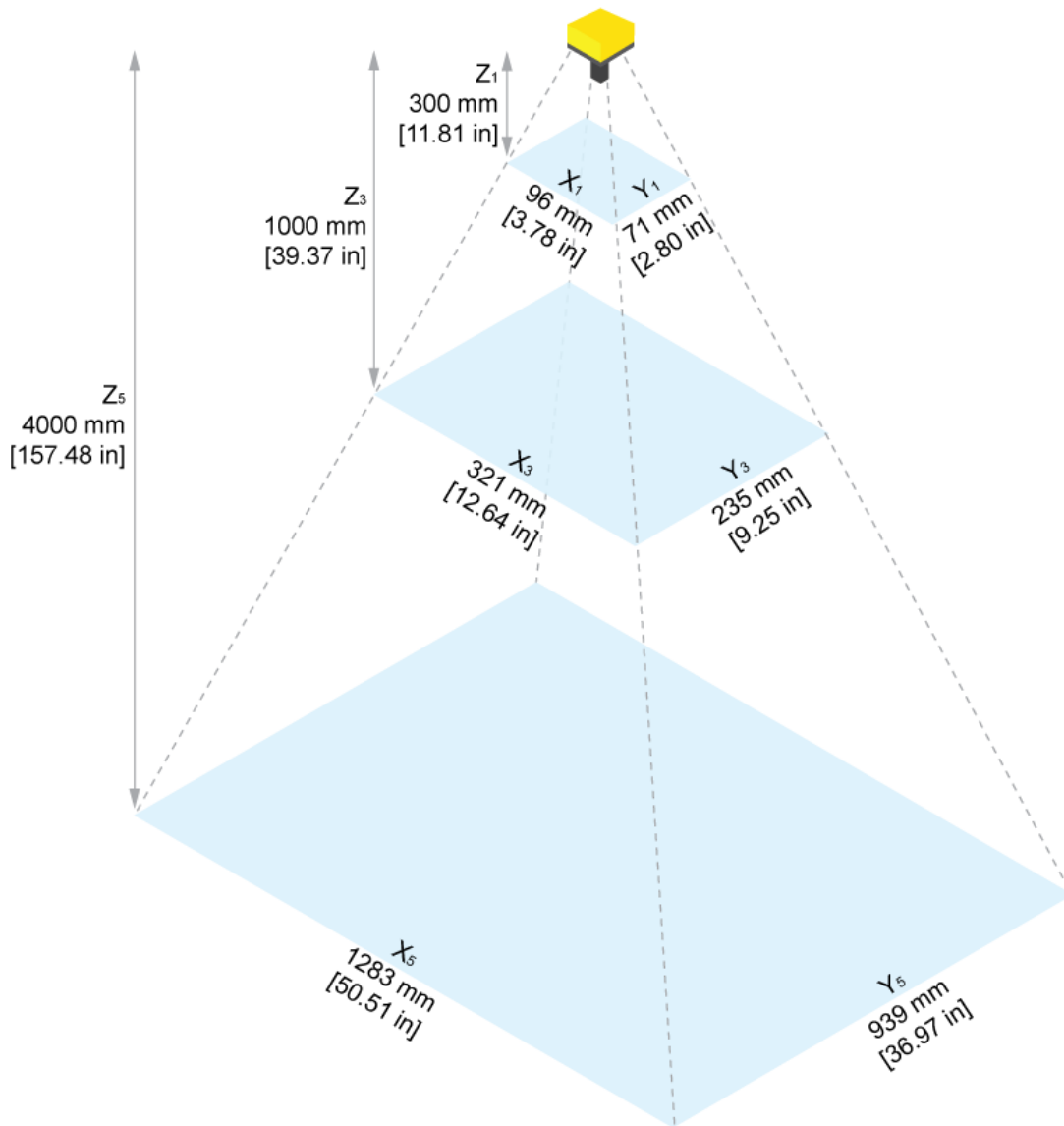
Working Distance	Horizontal Values	Vertical Values	Diagonal Values
150 mm [5.90 in]	105 mm [4.13 in]	77 mm [3.03 in]	130 mm [5.12 in]
250 mm [9.84 in]	175 mm [6.89 in]	128 mm [5.03 in]	217 mm [8.54 in]
500 mm [19.69 in]	351 mm [13.82 in]	257 mm [10.12 in]	435 mm [17.13 in]
750 mm [29.53 in]	526 mm [20.70 in]	386 mm [15.20 in]	652 mm [25.67 in]
1000 mm [78.74 in]	701 mm [27.60 in]	514 mm [20.24 in]	869 mm [34.21 in]

**25 mm Focal Length:**



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
300 mm [11.81 in]	135 mm [5.31 in]	99 mm [3.90 in]	167 mm [6.57 in]
500 mm [19.69 in]	225 mm [8.86 in]	165 mm [6.50 in]	279 mm [10.98 in]
1000 mm [39.37 in]	449 mm [17.68 in]	329 mm [12.95 in]	557 mm [21.93 in]
2000 mm [78.74 in]	898 mm [35.35 in]	658 mm [25.91 in]	1113 mm [43.82 in]
4000 mm [157.48 in]	1796 mm [70.71 in]	1315 mm [51.77 in]	2226 mm [87.64 in]

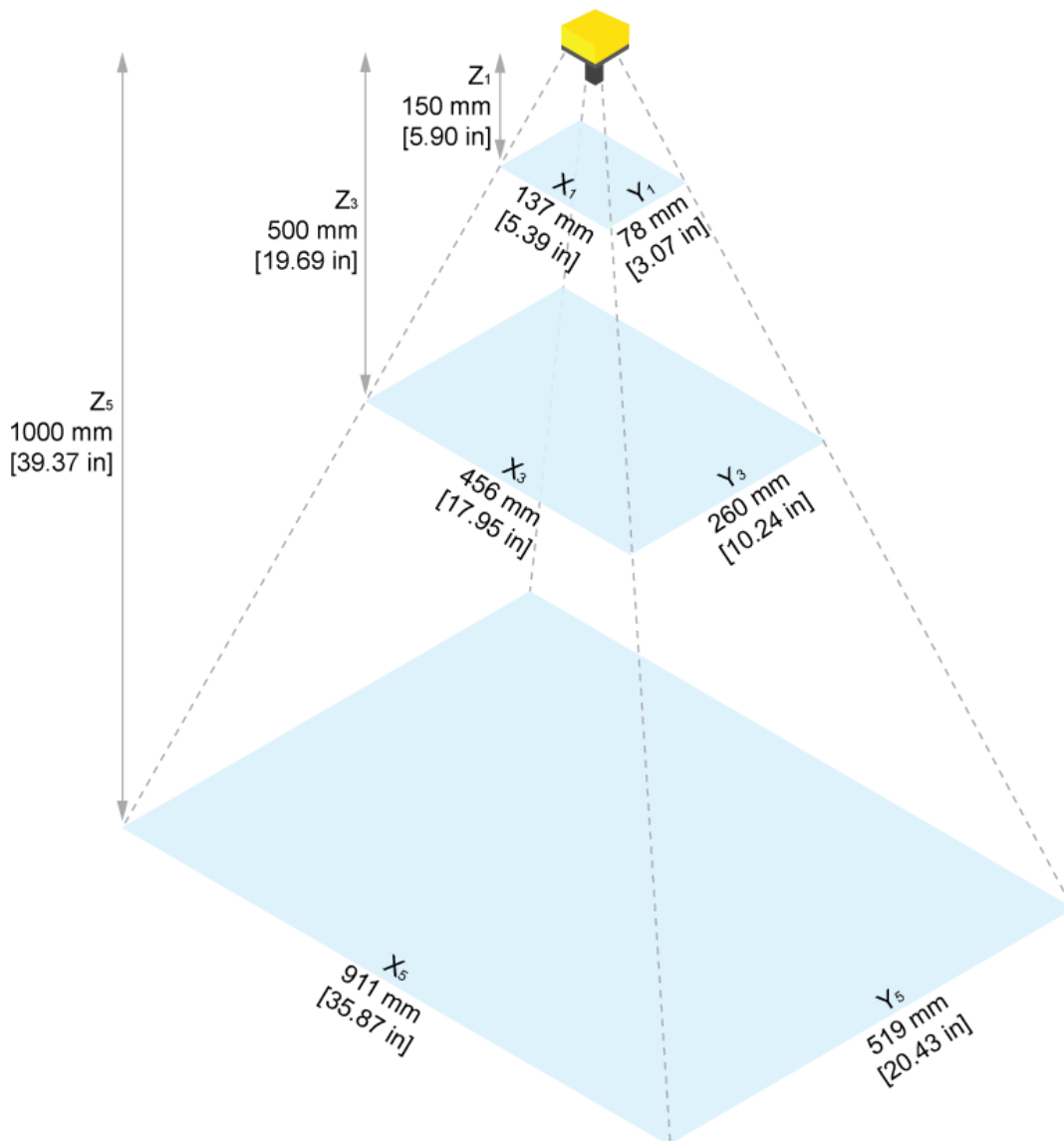
**35 mm Focal Length:**



Working Distance	Horizontal Values in mm	Vertical Values in mm	Diagonal Values in mm
300 mm [11.81 in]	96 mm [3.78 in]	71 mm [2.80 in]	119 mm [4.69 in]
500 mm [19.69 in]	160 mm [6.30 in]	118 mm [4.65 in]	199 mm [7.83 in]
1000 mm [39.37 in]	321 mm [12.64 in]	235 mm [9.25 in]	398 mm [15.67 in]
2000 mm [78.74 in]	642 mm [25.28 in]	470 mm [18.50 in]	796 mm [31.34 in]
4000 mm [157.48 in]	1283 mm [50.51 in]	939 mm [36.97 in]	1590 mm [62.60 in]

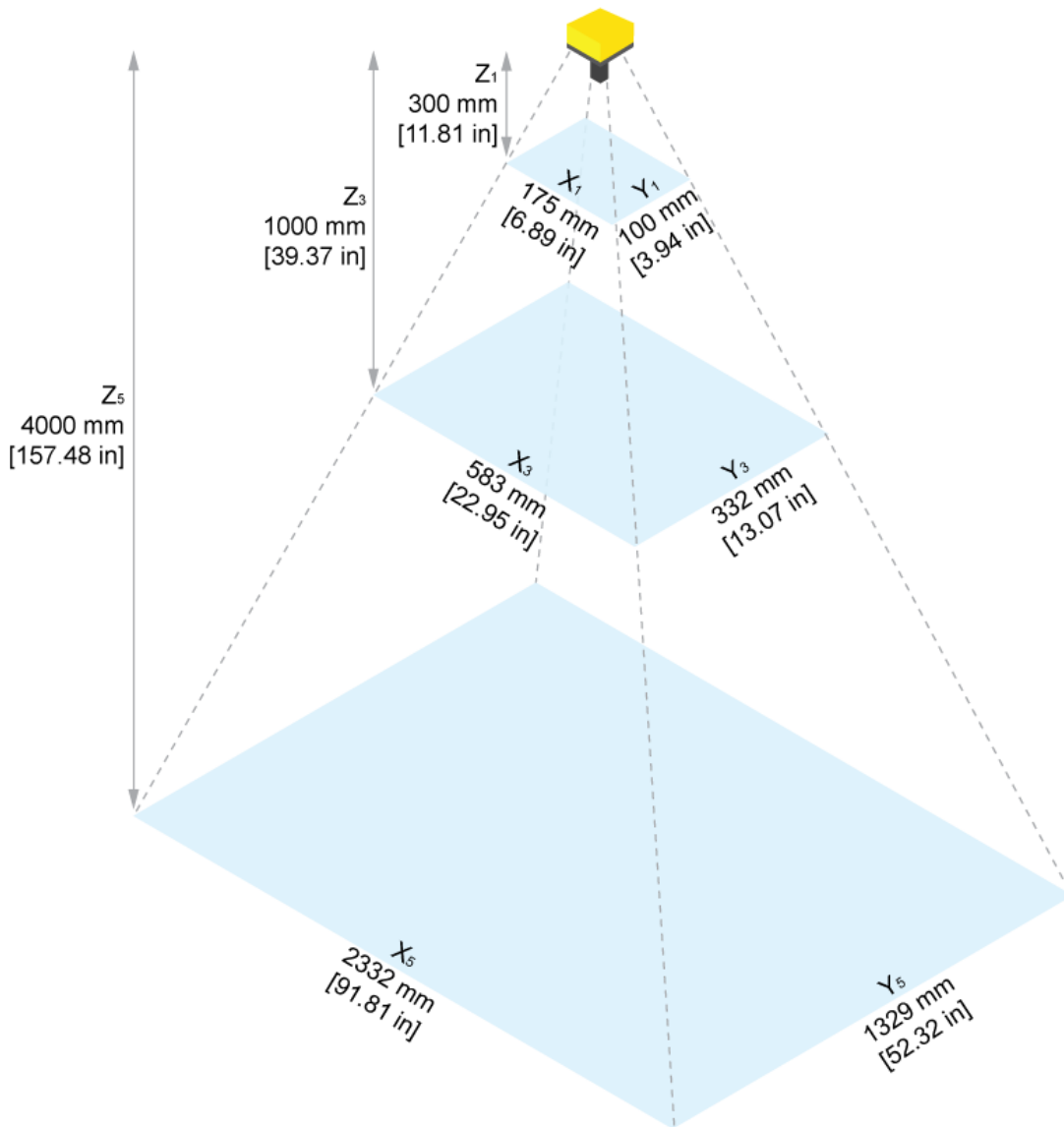
## In-Sight 3800 FoV values with 16 MP Sensor (IS3816)

16 mm Focal Length:



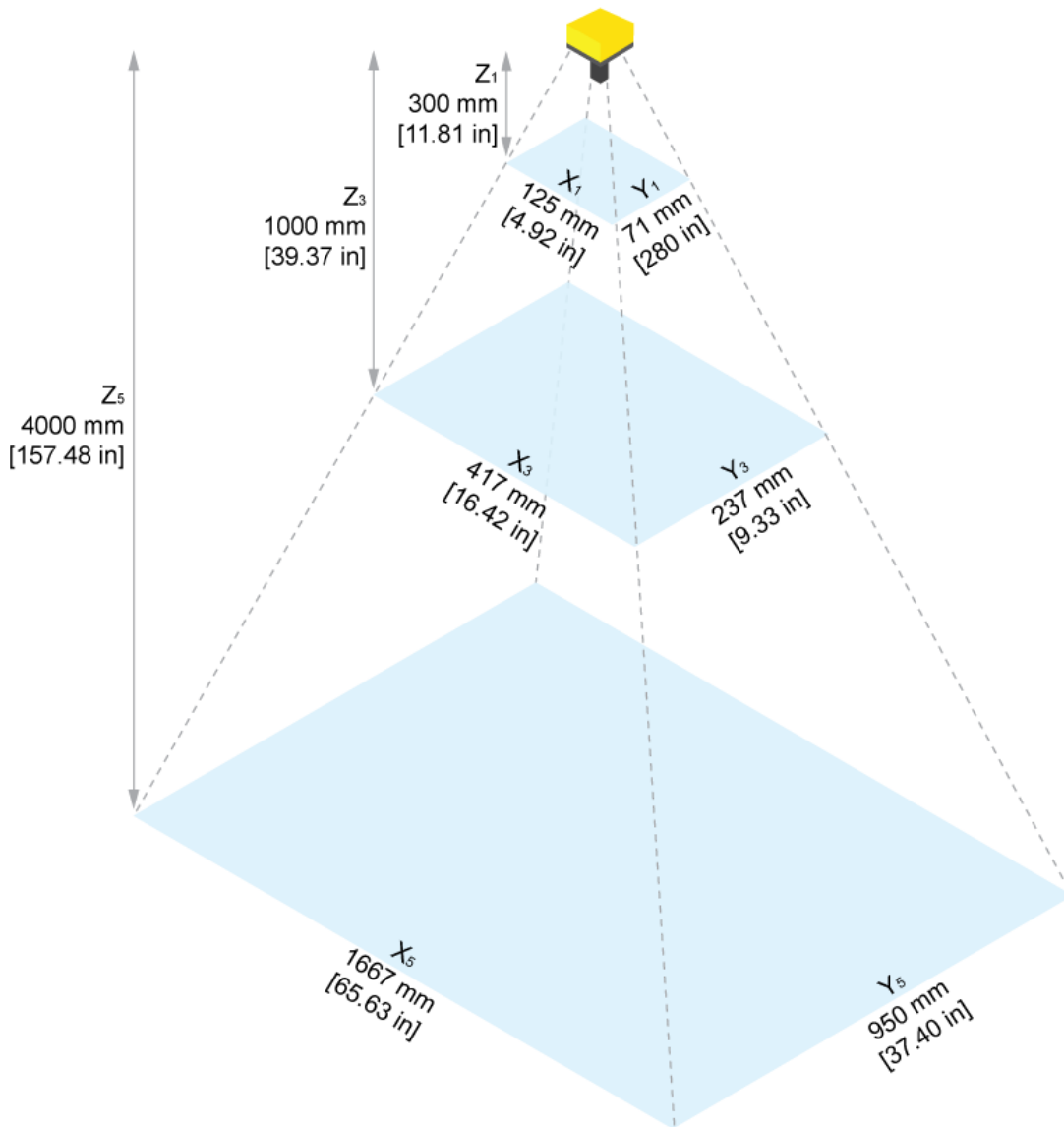
Working Distance	Horizontal Values	Vertical Values	Diagonal Values
150 mm [5.90 in]	137 mm [5.39 in]	78 mm [3.07 in]	158 mm [62.20 in]
250 mm [9.84 in]	228 mm [8.98 in]	130 mm [5.12 in]	262 mm [10.31 in]
500 mm [19.69 in]	456 mm [17.95 in]	260 mm [10.24 in]	525 mm [20.67 in]
750 mm [29.53 in]	684 mm [26.93 in]	390 mm [15.35 in]	787 mm [30.98 in]
1000 mm [78.74 in]	911 mm [35.87 in]	519 mm [20.43 in]	1048 mm [41.26 in]

**25 mm Focal Length:**



Working Distance	Horizontal Values	Vertical Values	Diagonal Values
300 mm [11.81 in]	175 mm [6.89 in]	100 mm [3.94 in]	202 mm [7.95 in]
500 mm [19.69 in]	292 mm [11.50 in]	167 mm [6.57 in]	336 mm [13.23 in]
1000 mm [39.37 in]	583 mm [22.95 in]	332 mm [13.07 in]	671 mm [26.42 in]
2000 mm [78.74 in]	1166 mm [45.91 in]	664 mm [26.14 in]	1342 mm [52.83 in]
4000 mm [157.48 in]	2332 mm [91.81 in]	1329 mm [52.32 in]	2684 mm [105.67 in]

**35 mm Focal Length:**



Working Distance	Horizontal Values in mm	Vertical Values in mm	Diagonal Values in mm
300 mm [11.81 in]	125 mm [4.92 in]	71 mm [2.80 in]	144 mm [5.67 in]
500 mm [19.69 in]	208 mm [8.19 in]	118 mm [4.65 in]	239 mm [9.41 in]
1000 mm [39.37 in]	417 mm [16.42 in]	237 mm [9.33 in]	480 mm [18.90 in]
2000 mm [78.74 in]	834 mm [32.83 in]	474 mm [18.66 in]	959 mm [37.76 in]
4000 mm [157.48 in]	1667 mm [65.63 in]	950 mm [37.40 in]	1919 mm [75.55 in]

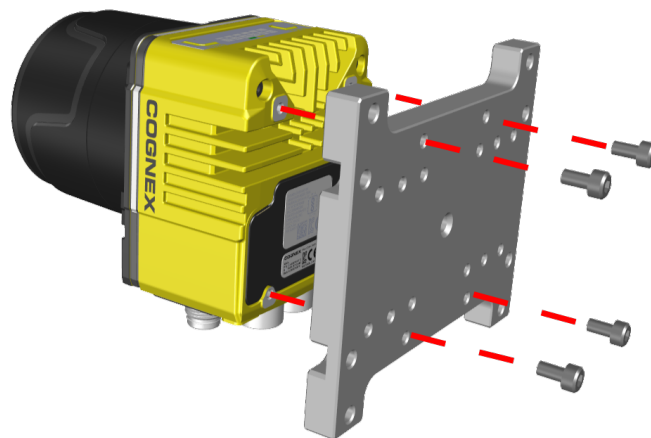
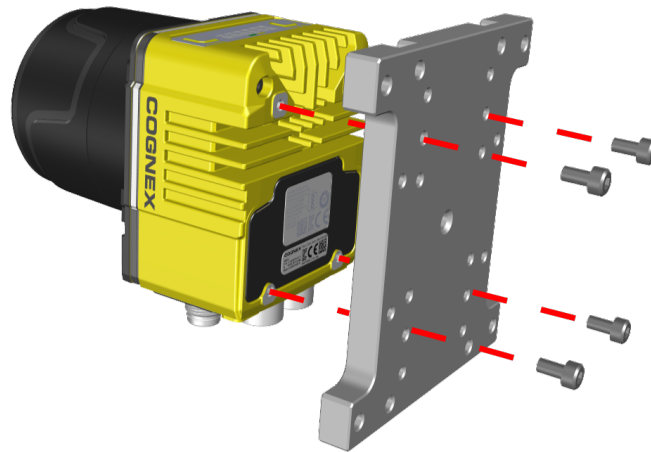
## Mounting the Vision System

The vision system provides mounting holes for attachment to a mounting surface.

**CAUTION:** The vision system has to be grounded, either by mounting the vision system to a fixture that is electrically grounded or by attaching a wire from the mounting fixture of the vision system to frame ground or Earth ground. If a ground wire is used, it has to be attached to one of the mounting points on the bottom plate of the vision system and not to the mounting points on the front of the vision system.

### Mounting Bracket (BKT-INS-01)

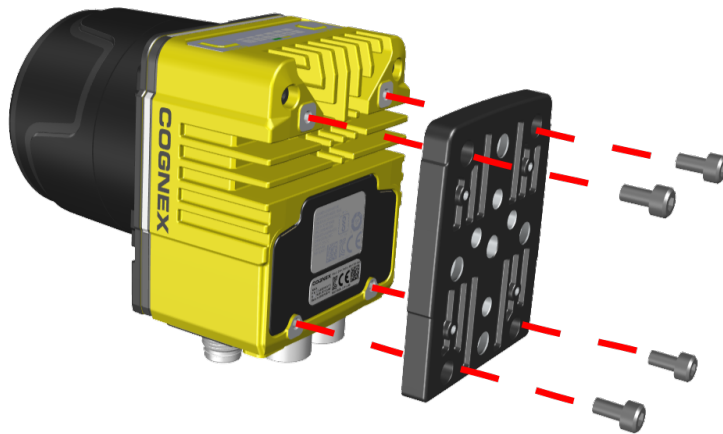
1. Align the mounting bracket with the mounting holes on the vision system. If using the M3 mounting holes, you can attach the mounting bracket in either orientation.
2. Insert the M3 screws into the mounting holes and tighten. The maximum torque is 0.90 Nm (8 in-lb).





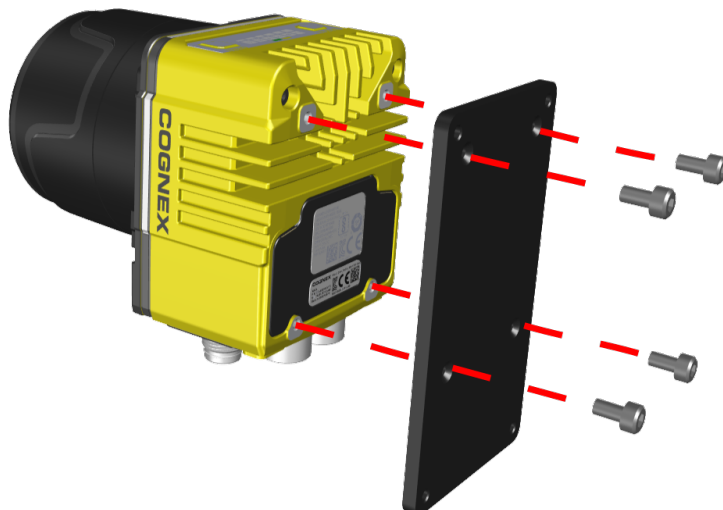
## Converter Mounting Bracket (ISB-7000-7K)

1. Align the converter mounting bracket with the mounting holes on the vision system.
2. Insert the M3 screws into the mounting holes and use a 2.5 mm hex wrench to tighten. The maximum torque is 0.90 Nm (8 in-lb).



## Converter Mounting Bracket (ISB-7000-5K)

1. Align the converter mounting bracket with the mounting holes on the vision system.
2. Insert the Phillips flat head screws into the mounting holes and tighten. The maximum torque is 0.56 Nm (5 in-lb).



## Connection Options

This section summarizes connection options.

### Connecting the Ethernet Cable

**CAUTION:** The Ethernet cable shield has to be grounded at the far end. Whatever this cable is plugged into (typically a switch or router) should have a grounded Ethernet connector. A digital voltmeter has to be used to validate the grounding. If the far end device is not grounded, a ground wire should be added in compliance with local electrical codes.

1. Connect the M12 connector of the Ethernet cable to the green ENET0 connector of the vision system.
2. Connect the RJ-45 connector of the Ethernet cable to a switch, router, or PC.

### Connecting the Power and I/O Breakout Cable

**CAUTION:** To reduce emissions, connect the far end of the Breakout cable shield to frame ground.

**Note:**



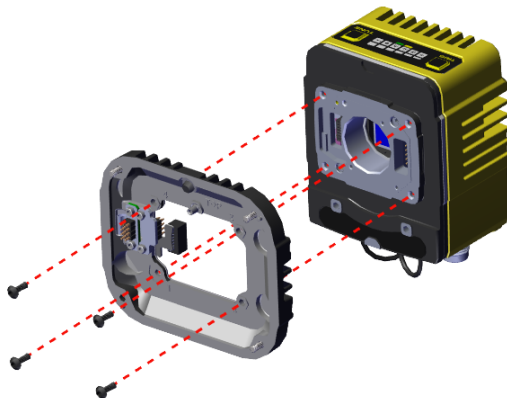
- Perform wiring or adjustments to I/O devices when the vision system is not receiving power.
- You can clip unused wires short or use a tie made of non-conductive material to tie them back. Keep bare wires separated from the +24 V DC wire.

1. Verify that the 24 V DC power supply is unplugged and not receiving power.
2. Attach the +24 V DC connector of the Power and I/O Breakout cable and Ground wires to the corresponding terminals on the power supply. For more information, see [Specifications on page 43](#).
3. Attach the M12 connector of the Power and I/O Breakout Cable to the 24 V DC connector of the vision system.
4. Restore power to the 24 V DC power supply and turn it on if necessary.

## Installing and Changing Lenses

### Installing the Bandpass Filter

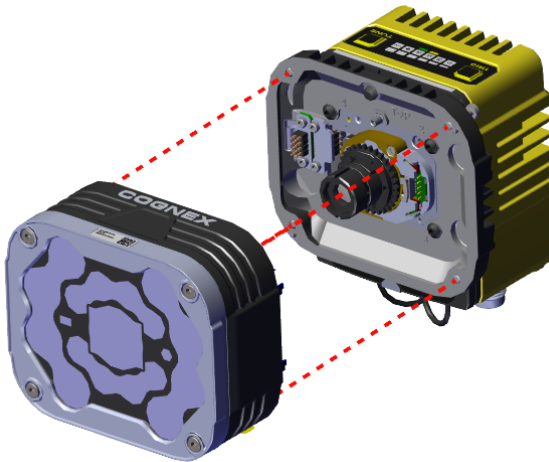
1. Attach the back of the adapter to the sensor.



2. Insert the lens and tighten the two captive screws.

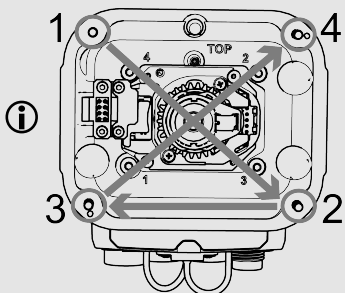


3. Attach the front of the adapter to the sensor.

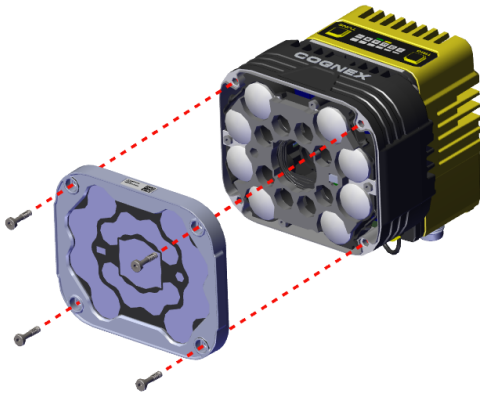


**Note:**

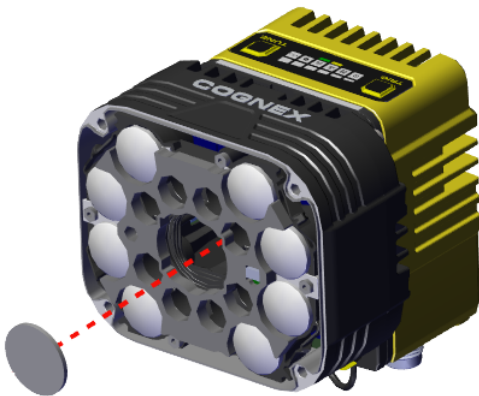
Observing the tightening sequence below, tighten all four screws to 0.5 Nm using a torque wrench.



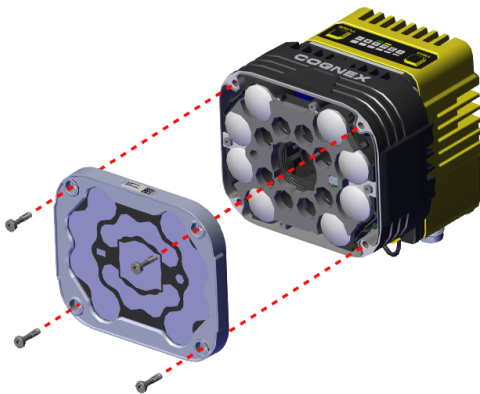
4. Remove the front cover of the adapter.



5. Insert the bandpass filter into the sensor.



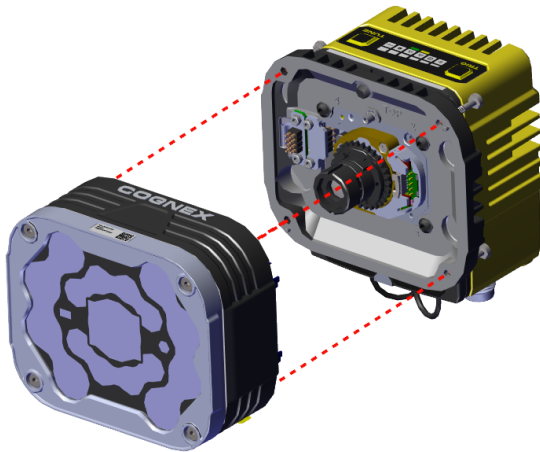
6. Replace the front cover of the adapter.



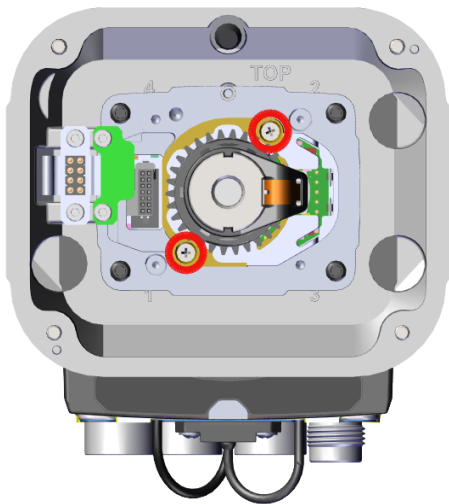
## Installing Lenses with Multi Torch

This procedure is valid for both the High Speed Liquid Lens and the Manual Lens installations.

1. Remove the adapter from the sensor.



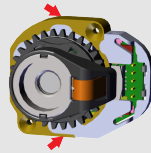
2. Unscrew the two captive screws holding the lens.



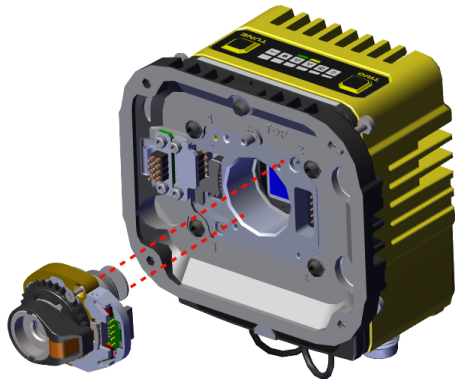
3. Remove the lens from the sensor.



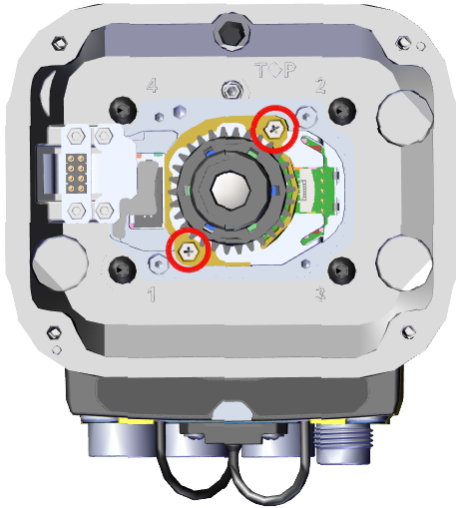
**Note:** When swapping the lens out, make sure not to pull on the lens itself but on the housing of the lens.



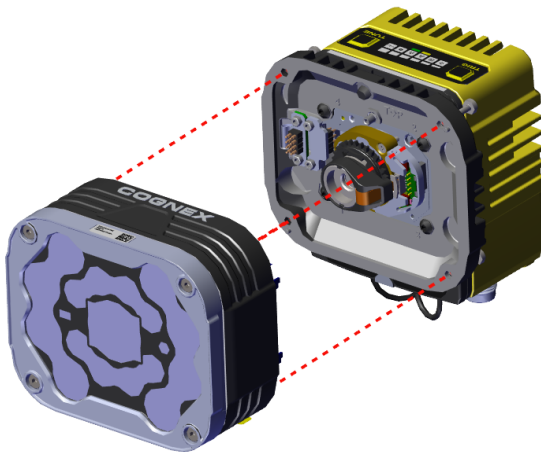
4. Insert the new lens and tighten the two captive screws.



5. Tighten one of the M2 x 8 mm screws halfway, then tighten the other M2 x 8 mm screw halfway. Incrementally tighten each screw to 0.34 Nm using a torque wrench.

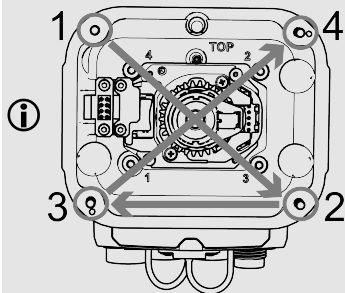


6. Replace the adapter on the sensor.



**Note:**

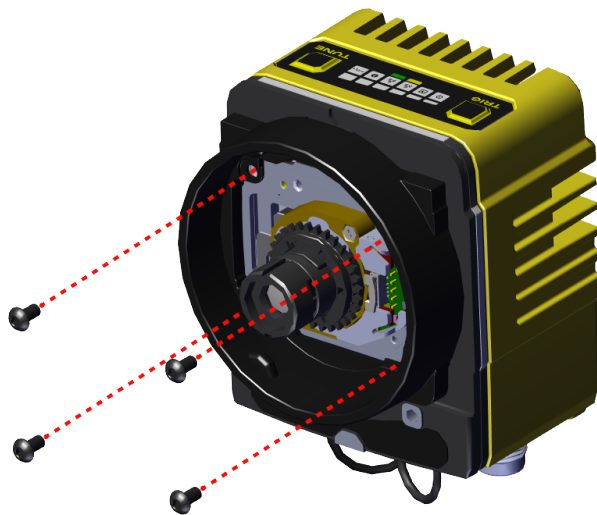
Observing the tightening sequence below, tighten all four screws to 0.5 Nm using a torque wrench.



## Attaching Lens Cover

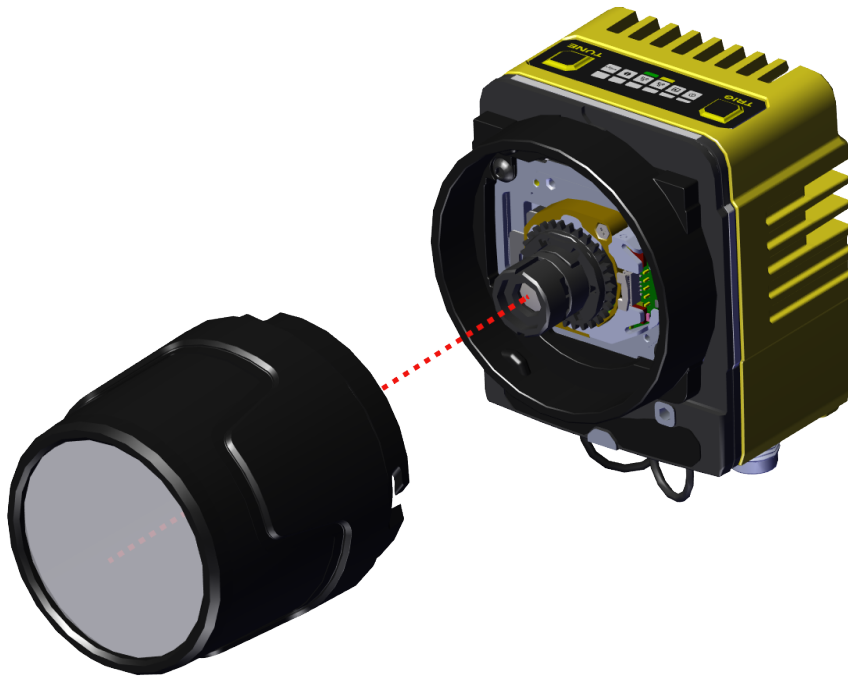
**Note:** The same instructions apply to the 45 mm, 60 mm, and 75 mm lens covers.

1. Place the base of the lens cover on the reader and screw it in. The recommended torque is 0.5 Nm.





2. Attach the top part and turn it clockwise until it latches on the base.



# Using Your In-Sight Vision System

This section provides information on the installation of the In-Sight Vision Suite, trigger types, and protocols.

## Installing In-Sight Vision Suite

Follow the steps below to install and connect your vision system to the In-Sight Vision Suite.

1. Download the latest version of In-Sight from [support.cognex.com/](http://support.cognex.com/) and follow the on-screen steps.
2. Connect the 3800 series vision system to your PC.
3. Launch In-Sight Vision Suite and click **Refresh**.
4. Select a vision system from the list and click **Connect**.

## Trigger Types

The In-Sight 3800 vision systems support the following trigger modes:

- **Self:** At a time interval you configure, the vision system acquires an image and runs the job continuously.

## External Triggers

If you are using external triggering, you can use any of the following methods to trigger your vision system.

- Send a trigger command over Native Mode.

**Note:** You can also initiate external triggering through industrial protocols from a programmable logic controller.

## Industrial Protocols

The vision system supports the following industrial protocols:

- EtherNet/IP™, EDS and PLC
- PROFINET (Class B)
- SLMP Protocol

For more information, see **Industrial Communications** in the *In-Sight Spreadsheet Help* documentation.

# Specifications

The following sections list general specifications for the vision system.

## In-Sight 3800 Series Vision System

Specification	In-Sight 3800
Lens Type	C-Mount, Cognex High Speed Liquid Lens Autofocus, or Cognex manual focus lens (used with Multi-Torch Illumination accessory).
Trigger	1 opto-isolated, acquisition trigger input.
Discrete Inputs	1 opto-isolated, acquisition trigger input. Up to 3 general-purpose inputs when connected to the Breakout cable.
Discrete Outputs	Up to 4 high-speed outputs when connected to the Breakout cable.
Status LEDs	Pass/Fail LED and Indicator Ring, Network LED, and Error LED.
Memory	4 GB
Image Processing Memory	512 MB SDRAM
Job / Program Storage	7.2 GB non-volatile flash memory; unlimited storage via remote network device.
Network Communication	2 Ethernet ports, 10/100/1000 BaseT with auto MDIX. IEEE 802.3 TCP/IP Protocol. Supports DHCP, static, and link-local IP address configuration. One port supports TSN networks.
Power Consumption	24 V DC $\pm$ 10%, 2.0 A maximum.
Power Output	24 V DC at 1.0 A maximum to external light.
Material	Die-cast and extruded aluminum housing.
Finish	Painted.
Mounting	Four M3 threaded mounting holes. See <a href="#">Mounting Brackets on page 10</a> for supported mounts. Pattern: 38.5 $\times$ 58.5 mm (1.52 $\times$ 2.60 in)
Weight	In-Sight 3800 with no accessories attached: 570 g (20.10 oz). <ul style="list-style-type: none"> <li>• with 45 mm plastic C-Mount cover (COV-380-CMNT-45): 625 g (22.0 oz.) - no lens included.</li> <li>• with 60 mm plastic C-Mount cover (COV-380-CMNT-60): 635 g (22.4 oz.) - no lens included.</li> <li>• with 75 mm plastic C-Mount cover (COV-380-CMNT-75): 650 g (22.9 oz.) - no lens included.</li> <li>• with Multi-Torch Illumination, High Speed Liquid Lens (16 mm), and standard front cover: 840 g (29.6 oz.).</li> <li>• with Multi-Torch Illumination, High Speed Liquid Lens (16 mm), and dome attachment: 970 g (34.2 oz.).</li> </ul>
Case Temperature	0° C to 40° C (32° F to 122° F)
Storage Temperature	-20° C to 80° C (-4° F to 176° F)
Humidity	< 95% non-condensing

Specification	In-Sight 3800
Protection	IP67 with all cables properly attached (or the provided connector plug installed) the IP67-rated cover or Multi Torch attachment properly installed.
Shock (Shipping and Storage)	IEC 60068-2-27: 18 shocks (3 shocks in each polarity in each [X, Y, Z] axis) 80 Gs (800 m/s <sup>2</sup> at 11 ms, half-sinusoidal) with cables or cable plugs and a 150 gram or lighter lens attached.
Vibration (Shipping and Storage)	IEC 60068-2-6: vibration test in each of the three main axis for 2 hours at 10 Gs (10 to 500 Hz at 100 m/s <sup>2</sup> / 15 mm) with cables or cable plugs and a 150 gram or lighter lens attached.
Regulations/Conformity	CE, FCC, KCC, TÜV SÜD NRTL, EU RoHS, China RoHS

## In-Sight 3800 Series Vision System Image Sensor

Specification	IS3801M	IS3801C	IS3803M	IS3803C	IS3805M	IS3805C
Bit Depth	8-bit monochrome	24-bit color	8-bit monochrome	24-bit color	8-bit monochrome	24-bit color
Frames Per Second (Maximum, Full Resolution)	125 FPS	52 FPS	47 FPS	30 FPS	32 FPS	21 FPS
Sensor Type	1/2.3" CMOS, global shutter		1/1.8" CMOS, global shutter		2/3" CMOS, global shutter	
Image Sensor Properties	6.3 mm diagonal, 3.45 × 3.45 μm square pixels		8.9 mm diagonal, 3.45 × 3.45 μm square pixels		11.1 mm diagonal, 3.45 × 3.45 μm square pixels	
Maximum Image Resolution (pixels)	1440 × 1080		2048 × 1536		2448 × 2048	
Electronic Shutter Speed	19.5 μs to 200,000 μs		25.1 μs to 200,000 μs		19.1 μs to 200,000 μs	

Specification	IS3808M	IS3808C	IS3812M	IS3812C	IS3816M	IS3816C
Bit Depth	8-bit monochrome	24-bit color	8-bit monochrome	24-bit color	8-bit monochrome	24-bit color
Frames Per Second (Maximum, Full Resolution)	24	12	22	11	18	8
Sensor Type	2/3" CMOS, global shutter		1/1.1" CMOS, global shutter		1.1" CMOS, global shutter	
Image Sensor Properties	8.9 mm diagonal, 2.74 × 2.74 μm square pixels		14.0 mm diagonal, 2.74 × 2.74 μm square pixels		16.8 mm diagonal, 2.74 × 2.74 μm square pixels	
Maximum Image Resolution (pixels)	2840 × 2840		4096 × 3000		5320 × 3032	
Electronic Shutter Speed	22 μs to 200,000 μs		22 μs to 200,000 μs		29.1 μs to 200,000 μs	

## LED Wavelengths

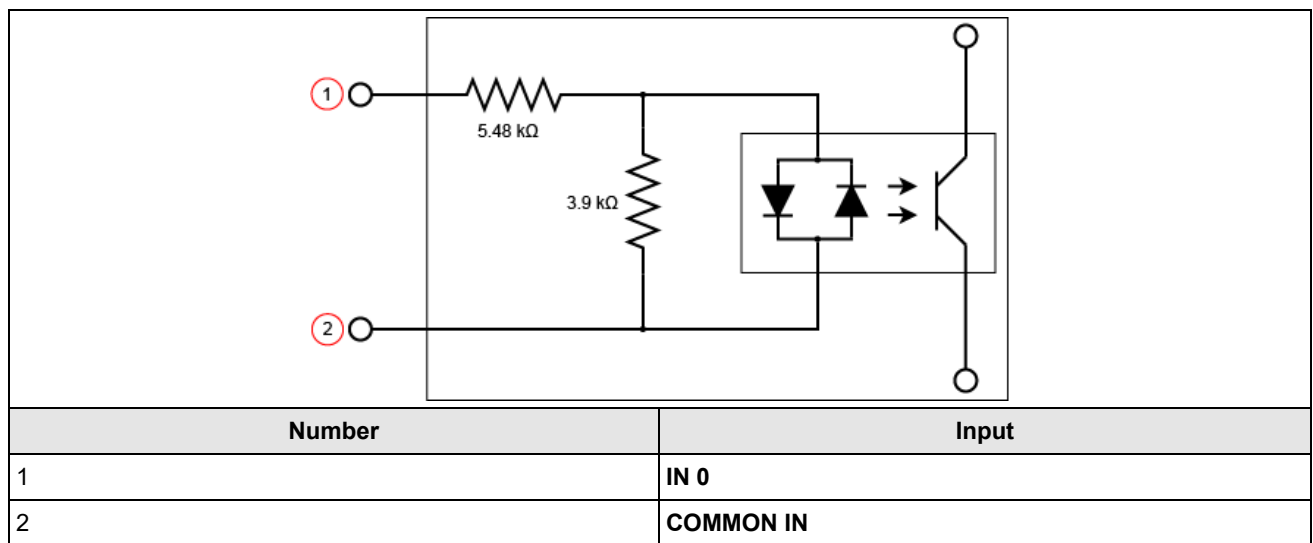
Model	LED	Wavelength
In-Sight 3800 with Multi-Torch Illumination	Multicolor	<ul style="list-style-type: none"> <li>• 453 nm (blue)</li> <li>• 525 nm (green)</li> <li>• 625 nm (red)</li> <li>• Color temperature: 6740 Kelvin (white) Chromaticity coordinates acc. to CIE 1931               <ul style="list-style-type: none"> <li>• Cx 0.31 (typ.)</li> <li>• Cy 0.32 (typ.)</li> </ul> </li> <li>• IR Wavelength: 850 nm</li> </ul> <p><b>Note:</b> For color vision systems, select the White option.</p>

## Acquisition Trigger Input

The vision system features one acquisition trigger input, which is optically isolated. You can configure the acquisition trigger input to trigger from an NPN (current sinking) or PNP (current sourcing) device.

Specification	Description
Voltage	ON: 15 to 28 V DC (24 DC nominal) OFF: 0 to 5 V DC (11.5 V DC nominal threshold)
Current (Typical)	ON: 2.6 mA to 4.9 mA from 15 to 28 V Input OFF: <830 $\mu$ A for < 5 V DC Resistance: ~6 kOhms
Delay	24 $\mu$ s maximum latency between leading edge of trigger and start of aquisition. Input pulse should be a minimum of 1 ms wide.

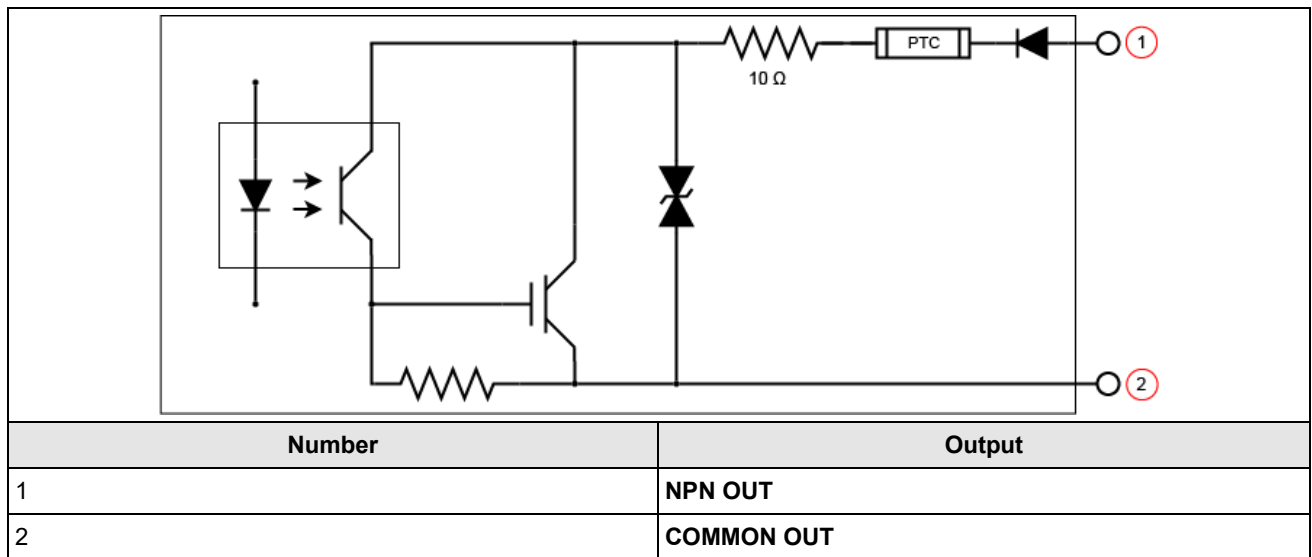
- To trigger from an NPN type photoelectric sensor or PLC output, connect COMMON IN to +24 VDC and connect IN 0 to the output of the photoelectric sensor. When the output turns ON, it pulls TRIGGER down to 0 VDC, turning the opto-coupler ON.
- To trigger from a PNP photoelectric sensor or PLC output, connect IN 0 to the output of the photoelectric sensor and connect COMMON IN to 0 VDC. When the output turns ON, it pulls TRIGGER up to +24 VDC, turning the opto-coupler ON.



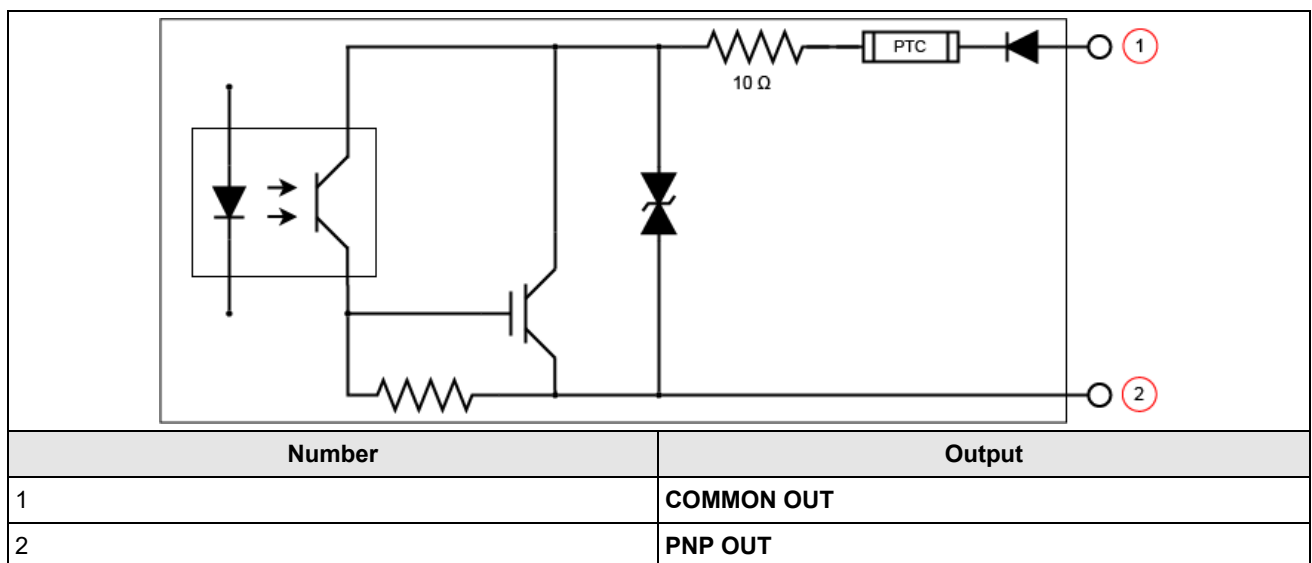
## High-Speed Outputs

Specification	Description
Voltages	$V_{MAX}$ : 26 VDC through external load $V_{OL}$ : $\leq \pm 3$ V @ 50 mA
Current	$I_{MAX}$ : 50 mA maximum sink or source current Each line is protected against over-current, short circuits and transients from switching inductive loads. High current inductive loads require an external protection diode.

For NPN lines, the external load should be connected between the output and the positive supply voltage (< 26 VDC). The output pulls down to less than 3 VDC when ON, which causes current to flow through the load. When the output is OFF, no current flows through the load.

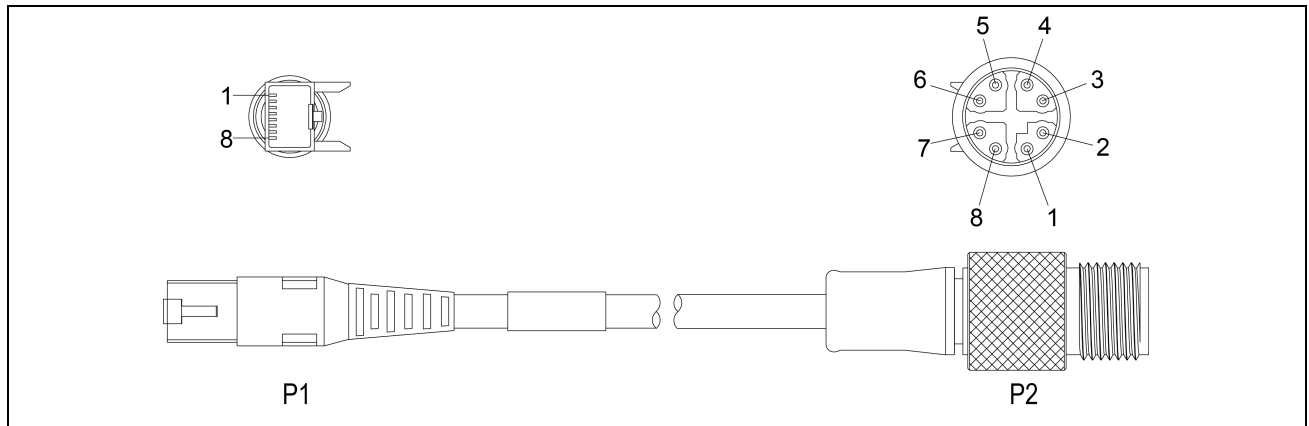


For PNP lines, the external load should be connected between the output and the negative supply voltage (0 VDC). When connected to a 24 VDC power supply, the output pulls up greater than 21 VDC when ON, and current flows through the load. When the output is OFF, no current flows through the load.



## Ethernet Cable

The Ethernet cable provides Ethernet connectivity to the vision system. The Ethernet cable is used to connect the vision system to other network devices.



P1 Pin Number	Wire Color	Signal Name	P2 Pin Number
1	White/Orange	TxRx A +	1
2	Orange	TxRx A -	2
3	White/Green	TxRx B +	3
4	Blue	TxRx C +	8
5	White/Blue	TxRx C -	7
6	Green	TxRx B -	4
7	White/Brown	TxRx D +	5
8	Brown	TxRx D -	6

**CAUTION:** The Ethernet cable shield has to be grounded at the far end. Whatever this cable is plugged into (typically a switch or router) should have a grounded Ethernet connector. A digital voltmeter has to be used to validate the grounding. If the far end device is not grounded, a ground wire should be added in compliance with local electrical codes.

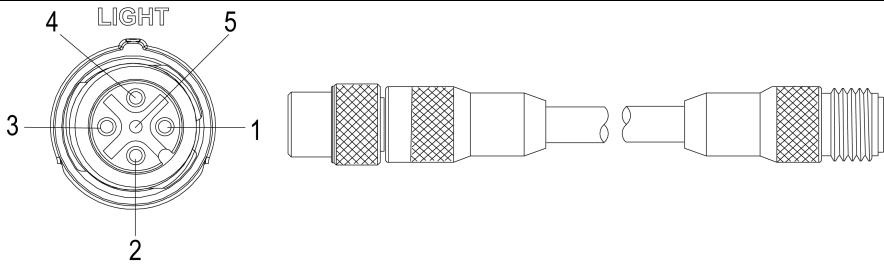
**Note:**

- Cables are sold separately.
- The wiring for this cable follows standard industrial Ethernet M12 specifications. It differs from the 568B standard.



## External Light Connector

The LIGHT connector of the vision system is used to connect the External Light cable to an external lighting device, providing power and strobe control. You can connect the External Light cable to either a continuous or strobed lighting device. Before using an external lighting device, you must configure the light settings within In-Sight Vision Suite. For more information, refer to the *In-Sight Spreadsheet Help* documentation.



Pin#	Signal Name	Wire Color
1	+24 V DC	Brown
2	Intensity Control	White
3	GND	Blue
4	Strobe	Black
5	Chassis	Not Connected

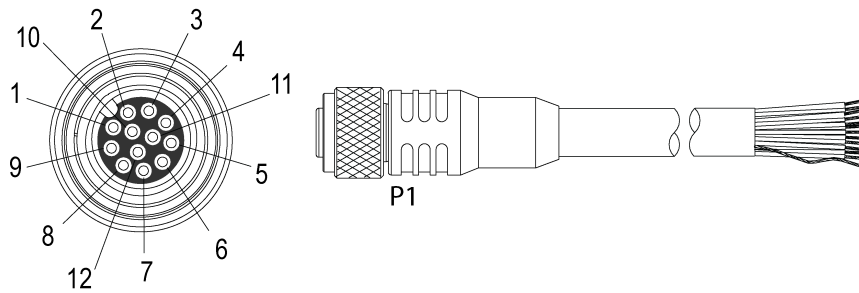
**Note:**

- Cables are sold separately.
- Current load: 750 mA maximum. Only the +24 V DC pin is capable of sourcing 750 mA.
- Intensity Control is an analog signal that ranges from 0 to +10 V DC, and is configurable within In-Sight Vision Suite. It is a control signal only, and must not be used to power an external device. Power must be sourced from +24 V DC and GND. Verify the External Light cable and light support intensity control.
- The Strobe output is active low 0 V DC and active high +12 V DC, with the Polarity configurable within In-Sight Vision Suite. It is a control signal only and cannot be used for power. Power must be sourced from +24 V DC and GND.

## Breakout Cable

The Breakout cable provides connections to an external power supply, the acquisition trigger input, encoder inputs (9902L only), general-purpose inputs, high-speed outputs, and RS-232 serial communications. The Breakout cable is not terminated.

The Breakout cable can be connected to devices, such as a trigger sensor or strobe light. The Breakout cable is not terminated.



Pin#	Signal Names	Wire Color
1	IN 2 / HSOUT 2	Yellow
2	RS-232 TRANSMIT	White/Yellow
3	RS-232 RECEIVE	Brown
4	IN 3 / HSOUT 3	White/Brown
5	IN 1	Violet
6	COMMON IN	White/Violet
7	+24VDC	Red
8	GND	Black
9	COMMON OUT	Green
10	TRIGGER	Orange
11	HSOUT 0	Blue
12	HSOUT 1	Grey

**Note:**


- Cables are sold separately.
- Perform wiring or adjustments to I/O devices when the vision system is not receiving power.
- You can cut exposed wires short or trim wire ends. You also can tie the wires back if you use a tie made of non-conductive material. Keep bare wires separated from the +24 V DC wire.
- When using the 15 meter Breakout cable, full 24VDC voltage must be maintained at the input leads of the Breakout cable when the vision system is operating.

# Cleaning and Maintenance

## Clean the Housing

To clean the outside of the vision system housing, use a small amount of mild detergent cleaner or isopropyl alcohol on a cleaning cloth. Do not pour the cleaner on the vision system housing.

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 **CAUTION:** Do not attempt to clean any In-Sight product with harsh or corrosive solvents, including lye, methyl ethyl ketone (MEK) or gasoline.

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## Clean the Vision System Image Sensor Window

To remove dust from the outside of the image sensor window, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the glass and possibly degrade the image. Do not touch the glass window. If oil or smudges remain, use a cotton bud and alcohol (ethyl, methyl, or isopropyl) to clean the window. Do not pour the alcohol on the window.



## Clean the Vision System Lens Cover

To remove dust from the lens cover, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the lens cover. To clean the plastic window of the lens cover, use a small amount of isopropyl alcohol on a cleaning cloth. Do not scratch the plastic window. Do not pour the alcohol on the plastic window.

# Regulations and Conformity

**Note:** For the most current CE and UKCA declarations and regulatory conformity information, see the Cognex support site: [cognex.com/support](http://cognex.com/support).

In-Sight 3800 vision systems have Regulatory Model number and meet or exceed the requirements of all applicable standards organizations for safe operation. However, as with any electrical equipment, the best way to ensure safe operation is to operate them according to the agency guidelines that follow. Please read these guidelines carefully before using your device.

Safety and Regulatory	
Manufacturer	Cognex Corporation One Vision Drive Natick, MA 01760 USA
	This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take immediate measures. This equipment complies with the essential requirements of the EU Directive 2014/30/EU. Declarations are available from your local representative.
EU RoHS	Compliant to the most recent applicable directive.
FCC	FCC Part 15, Class A This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.
Korea 	This device is certified for office use only and if used at home, there can be frequency interference problems. A급 기기(업무용 방송통신기자재): 이 기기는 업무용(A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.
TÜV	NRTL: TÜV SÜD SCC/NRTL OSHA Scheme for UL/CAN 61010-1. CB report available upon request. TÜV SÜD, IEC/EN 61010-1.
UK	This is a class A product. In a domestic environment, this product can cause radio interference, in which case the user is required to take adequate measures. This equipment complies with the essential requirements of the Electromagnetic Compatibility Regulations 2016. Declarations are available from your local representative.

## 中国大陆RoHS (Information for China RoHS Compliance)

根据中国大陆《电子信息产品污染控制管理办法》(也称为中国大陆RoHS), 以下部份列出了本产品中可能包含的有毒有害物质或元素的名称和含量。



Part Name 部件名称	Hazardous Substances 有害物质					
	Lead (Pb) 铅	Mercury (Hg) 汞	Cadmium (Cd) 镉	Hexavalent Chromium (Cr (VI)) 六价铬	Polybrominated biphenyls (PBB) 多溴联苯	Polybrominated diphenyl ethers (PBDE) 多溴二苯醚
	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.

这个标签是根据SJ/T 11364 的规定准备的。

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB / T26572 - 2011.

表示本部件所有均质材料中含有的有害物质低于GB / T26572 - 2011 的限量要求。

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials used for this part is above the limit requirement of GB / T26572 - 2011.

表示用于本部件的至少一种均质材料中所含的危害物质超过GB / T26572 - 2011 的限制要求。

## For European Community Users

Cognex complies with Directive 2012/19/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on waste electrical and electronic equipment (WEEE).

This product has required the extraction and use of natural resources for its production. It may contain hazardous substances that could impact health and the environment, if not properly disposed.

In order to avoid the dissemination of those substances in our environment and to diminish the pressure on the natural resources, we encourage you to use the appropriate take-back systems for product disposal. Those systems will reuse or recycle most of the materials of the product you are disposing in a sound way.



The crossed out wheeled bin symbol informs you that the product should not be disposed of along with municipal waste and invites you to use the appropriate separate take-back systems for product disposal.

If you need more information on the collection, reuse, and recycling systems, please contact your local or regional waste administration.

You may also contact your supplier for more information on the environmental performance of this product.

